



► PSEN op4F-SL Series

PILZ
THE SPIRIT OF SAFETY

Operating Manual-1004306-EN-03
- PSEN sensor technology



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SD means Secure Digital

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1 Introduction

1.1 Validity of documentation

This documentation is valid for the product PSEN op4F-SL Series. It is valid until new documentation is published.

This operating manual explains the function and operation, describes the installation and provides guidelines on how to connect the product.

1.2 Using the documentation

This document is intended for instruction. Only install and commission the product if you have read and understood this document. The document should be retained for future reference.

1.3 Definition of symbols

Information that is particularly important is identified as follows:



DANGER!

This warning must be heeded! It warns of a hazardous situation that poses an immediate threat of serious injury and death and indicates preventive measures that can be taken.



WARNING!

This warning must be heeded! It warns of a hazardous situation that could lead to serious injury and death and indicates preventive measures that can be taken.



CAUTION!

This refers to a hazard that can lead to a less serious or minor injury plus material damage, and also provides information on preventive measures that can be taken.



NOTICE

This describes a situation in which the product or devices could be damaged and also provides information on preventive measures that can be taken. It also highlights areas within the text that are of particular importance.



INFORMATION

This gives advice on applications and provides information on special features.

2 Overview

Safety light curtains in the PSEN op4F-SL Series constitute electrosensitive protective equipment (ESPE type: 4) in accordance with IEC 61496-1 and IEC 61496-2 (AOPD) for workspaces in which machines, robots, and automated systems might pose a physical danger to their operators.

Unit features

- ▶ Resolution: 14 mm
- ▶ Infrared protected field is generated
- ▶ LED indicator for status information
- ▶ Optical synchronisation of transmitters and receivers
- ▶ Connection to evaluation devices (see [System connection](#)  41)
with 5-pin M12 one-sided connector and open cable end connection to clamping sleeves
- ▶ EDM (when connected to a relay with positive-guided contacts)
- ▶ Cascading
Max. 2 subscriber units to one master unit
- ▶ Front panel of PMMA
- ▶ No dead zone in any protected field heights
- ▶ Dimensions of safety light grid profile: 15 x 32 mm
- ▶ Three different brackets used to install the safety light grid
 - PSEN op SL Bracket C (included) for lateral attachment to the safety light grid profile
for minimum length of installation
 - PSEN op SL Bracket O (included) for attachment to the safety light grid caps
for minimum width of installation
 - PSEN op SL Bracket L (can be combined with PSEN op SL Bracket C)
for attachment where there is strong vibration
- ▶ Die-cast zinc end caps (Zamak)

2.1 Unit view

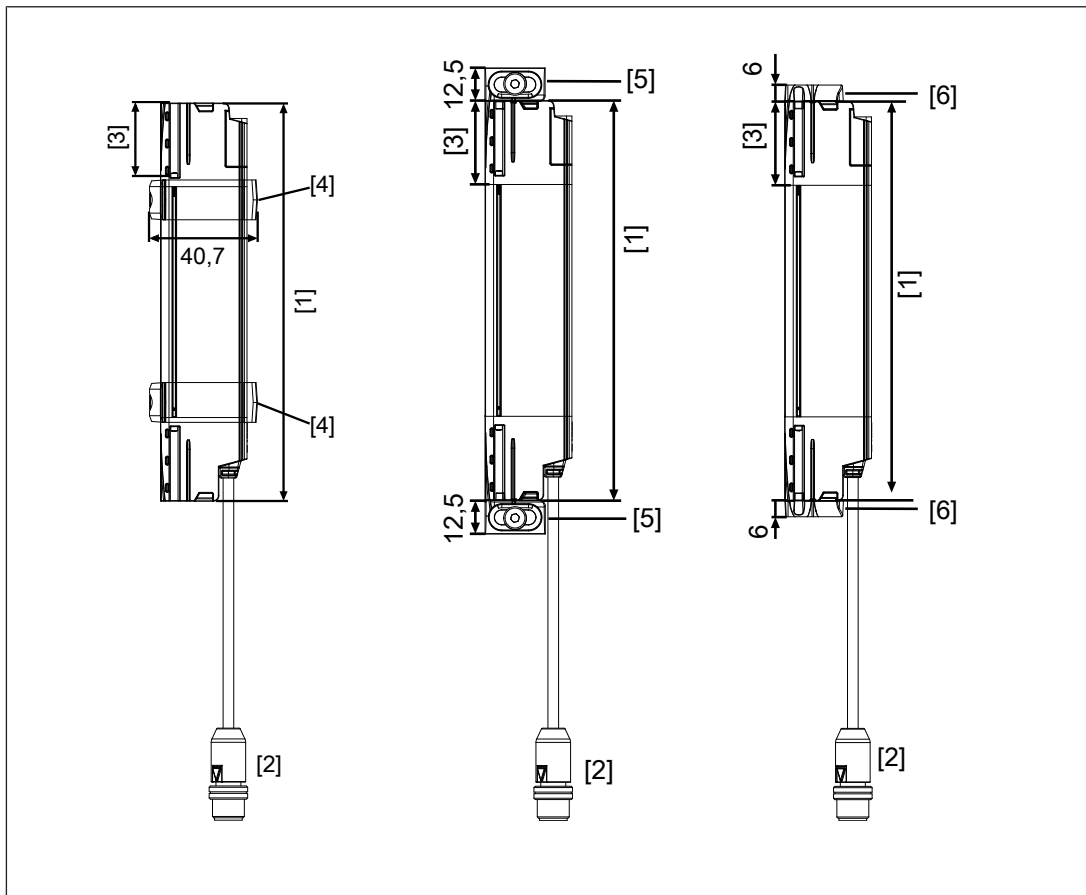
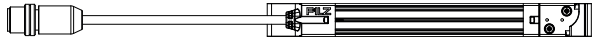
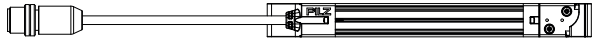
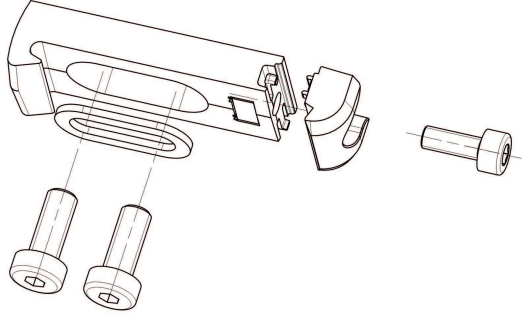
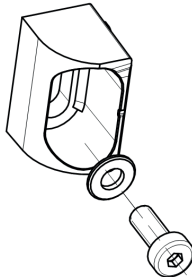


Fig.: Views of safety light curtains with connection cable – Attachment using O-bracket, C-bracket or L-bracket

Legend

- [1] Protected field height
- [2] Connection cable M12 connector
- [3] Cover for the contacts used to connect a subscriber unit when cascading
- [4] C-bracket
- [5] O-bracket
- [6] L-bracket

2.2 Scope

Quantity	Description	Illustration
1	Transmitter	
1	Receiver	
4/6	► C-bracket – with slotted hole washer and hexagon socket cylinder head screws 2 x M4x10 DIN 7984, 1 x M3x8 DIN EN ISO 12474 – 4 brackets for protected field height 150 mm – 540 mm – 6 brackets for protected field height 600 mm – 1200 mm	
4	► 2 O-brackets – with washer and hexagon socket cylinder head screw M4x10 DIN 7984	

3 Safety

3.1 Intended use

Safety light curtain of the PSEN op4F-SL Series are electrosensitive protective equipment of the ESPE type 4. They are used to protect personnel and systems. The safety light curtains are designed to

- ▶ securing hazardous areas within buildings and
- ▶ securing access within buildings with a resolution of 14 mm.

The safety light curtain may only be used for personal protection on machinery if

- ▶ the hazardous state can be removed by the safety light curtain and
- ▶ the starting of the machine is controlled by the safety light curtain and
- ▶ the safety assessment prescribes no better resolution than 14 mm.

The safety level PL e (Cat. 4)/SIL 3 is only achieved if

- ▶ The safety outputs must be processed safety-related in 2-channel mode.

The safety light curtain is not equipped with a restart interlock.

If the safety assessment necessitates a restart interlock, this feature must be ensured within the plant's programmable safety system. The system may not be started in the hazardous area following a protection violation if personnel are still in the hazardous area.

Prevent anyone from circumventing or stepping behind the protected field. This may require other safeguards and protective measures in addition to the safety light curtain. These should be determined via a safety assessment based on the specific application range and specific local conditions (e.g. official specifications).

Refer to IEC/TS 62046 to determine other necessary safeguards for securing the danger zone.

Their application must fulfil the site's relevant national regulations (e. g. EN 60204-1, NFPA 79:17-7).

Serial numbers on transmitters and receivers

- ▶ Transmitters and receivers should only be installed, operated and replaced in pairs.
- ▶ Transmitters and receivers have the same serial number.

Repair information:

- ▶ Please always send transmitters and receivers with the same serial number for repair.
(During the repair, both units will be programmed to the current software status.)

The following is deemed improper use in particular

- ▶ Any component, technical or electrical modification to the product,
- ▶ Use of the product outside the areas described in this operating manual,
- ▶ Use of the product outside the technical details (see [Technical details](#)  51]).

**NOTICE****EMC-compliant electrical installation**

The product is designed for use in an industrial environment. The product may cause interference if installed in other environments. If installed in other environments, measures should be taken to comply with the applicable standards and directives for the respective installation site with regard to interference.

3.2 Safety regulations

3.2.1 Safety assessment

Before using a device, a safety assessment in accordance with the Machinery Directive is required.

The product as an individual component fulfils the functional safety requirements in accordance with EN ISO 13849 and EN IEC 62061. However, this does not guarantee the functional safety of the overall plant/machine. To achieve the relevant safety level of the overall plant/machine's required safety functions, each safety function needs to be considered separately.

3.2.2 Use of qualified personnel

The products may only be assembled, installed, programmed, commissioned, operated, decommissioned and maintained by persons who are competent to do so.

A competent person is a qualified and knowledgeable person who, because of their training, experience and current professional activity, has the specialist knowledge required. In order to inspect, assess and handle products, devices, systems, plant and machinery, this person must be familiar with the state of the art and the applicable national, European and international laws, directives and standards.

It is the company's responsibility only to employ personnel who

- ▶ Are familiar with the basic regulations concerning health and safety / accident prevention,
- ▶ Have read and understood the information provided in the section entitled Safety
- ▶ Have a good knowledge of the generic and specialist standards applicable to the specific application.

3.2.3 **Warranty and liability**

All claims to warranty and liability will be rendered invalid if

- ▶ The product was used contrary to the purpose for which it is intended,
- ▶ Damage can be attributed to not having followed the guidelines in the manual,
- ▶ Operating personnel are not suitably qualified,
- ▶ Any type of modification has been made (e.g. exchanging components on the PCB boards, soldering work etc.).

3.2.4 **Disposal**

- ▶ In safety-related applications, please comply with the mission time T_M in the safety-related characteristic data.
- ▶ When decommissioning, please comply with local regulations regarding the disposal of electronic devices (e.g. Electrical and Electronic Equipment Act).

4 Function description

4.1 Basic function

The safety light curtain consists of a transmitter and a receiver.

Their shape and design

- ▶ protect the transmitter and receiver from external damage
- ▶ protect the safety light grid from malfunctions caused by vibration (see [Technical details, environmental data section](#)  51).

The protected area is covered by infrared light beams, which are emitted from the transmitter to the receiver. The protected field thus produced is able to detect an opaque object.

The control and monitoring of the transmitted and received infrared rays is performed by microprocessors.

The output signal switching devices (OSSDs) switch to the OFF state when one of the following conditions is met:

- ▶ one or more light beams are interrupted by an object, a body part, or an opaque object that is at least as large as the resolution (14 mm) covered by the safety light curtain,
- ▶ an error is detected by one of the OSSDs,
- ▶ or interfering light is detected.

If an error occurs, the OSSDs remain in the OFF state. The state can be returned to the ON state only after a successful [restart](#)  47] of the safety light grid.

The safety light grid in the PSEN op4F-SL Series offers the following functions:

- ▶ Automatic start
- ▶ Monitored start
- ▶ EDM (when connected to a relay with positive-guided contacts)
- ▶ Cascading

Transmitters and receivers are each electrically connected with a cable with an M12 connector that is assigned to the transmitter and receiver on the LED side.

The transmitter and receiver are optically synchronised and therefore need not be directly connected to each other.

Information about the operating status of the safety light curtain and any error state is provided by means of LEDs.

The indicators are described in the section: [Status information](#)  44].

4.2 Automatic and monitored start

Automatic start

When the safety light curtain is switched on the safety light curtain starts automatically and the OSSDs switch to the ON state under the following conditions:

- ▶ Both OSSDs are wired correctly **and**
- ▶ No fault has occurred **and**
- ▶ The protected field is clear.

If the protected field is violated, the OSSDs switch to the OFF state.

Monitored start

The OSSDs automatically switch to the ON state during operation under the following conditions:

- ▶ Both OSSDs are wired correctly **and**
- ▶ No fault has occurred **and**
- ▶ the protected field is clear **and**
- ▶ at least 80 ms have elapsed since switching to the OFF state **and**
- ▶ the start button has been operated for at least 0.5 s. The start occurs with a falling edge.

4.3 Manual restart

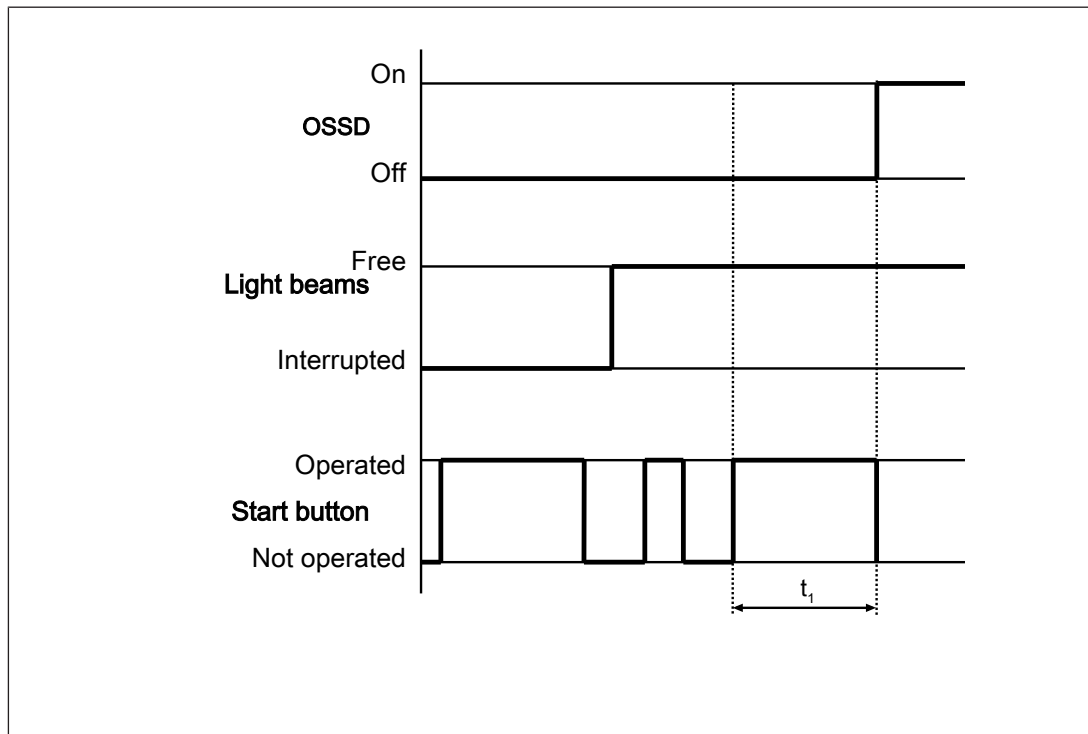


Fig.: Timing diagram for manual restart

Legend

t_1 Operate the start button for 0.5 s to 5 s to trigger a manual restart

4.4 EDM

Contactors outside the safety light grid can be monitored (External Device Monitoring = EDM, also known as feedback loop monitoring).

EDM only needs to be activated if the contactors are controlled directly.

A test is performed to see that the N/C contacts switch if the state of the OSSD changes and so is used to monitor and detect malfunctions on the contactors. If a malfunction is detected, the safety light grid switches to a safe state and stops the connected machine. This check is carried out each time the OSSD is triggered and before restarting.

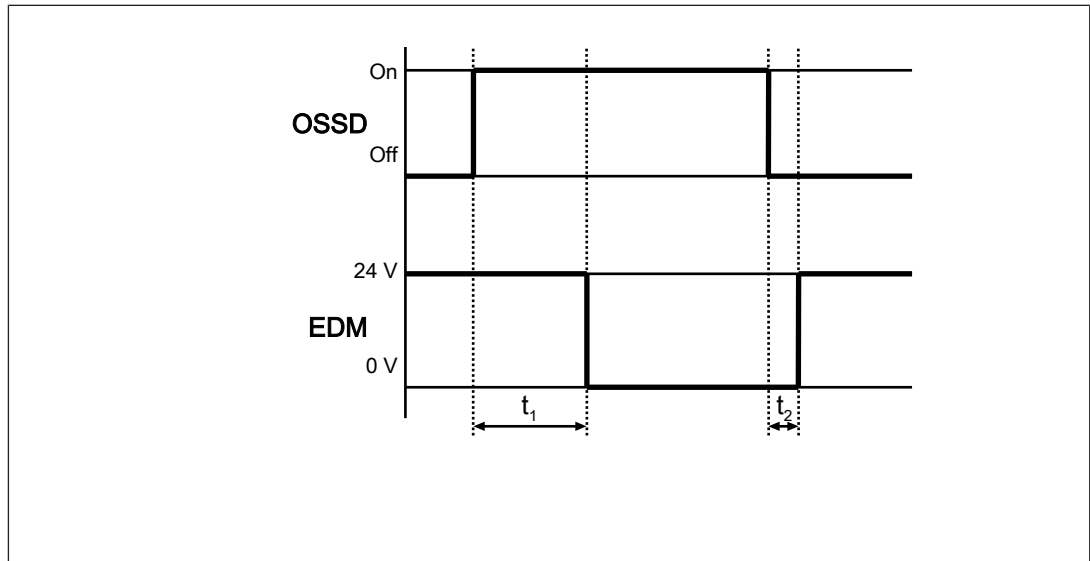


Fig.: Timing diagram for EDM

Legend

- t_1 After the OSSD outputs are switched on, the EDM circuit must open within 350 ms
- t_2 After the OSSD outputs are switched off, the EDM circuit must close within 100 ms

Use control elements whose dynamics match the times stated at t_1 and t_2 .

The function is activated or deactivated with the [Wiring](#)  35].

4.5 Cascading

During cascading, the safety outputs of a safety light curtain are connected to an evaluation device. A second safety light curtain can be connected to this first safety light curtain. The first safety light curtain is the master unit; the safety light curtain connected to the master unit is the subscriber unit.

- ▶ Max. 2 subscriber units to one master unit
- ▶ Max. overall length: 3600 mm
- ▶ The master unit collects the results from the subscriber units and ensures synchronisation between them, so that mutual interference is avoided
- ▶ Each transmitter/receiver in the PSEN op4F-SL Series can be used both as a master unit and a subscriber unit
- ▶ Up to three areas can be monitored when two safety outputs are connected

5 Project configuration

5.1 Maintaining the safety distance

The minimum distance of the safety light curtain to the hazardous machine component should be such that the operator cannot reach the danger zone until the movement of the hazardous machine part has stopped.

In accordance with the standard

- ▶ EN ISO 13855

this distance depends on three factors:

- ▶ Response time of the safety light curtain

Interval between interruption of the beams and the OSSD's change to the OFF state (see [Technical details \[51\]](#))

- ▶ Machine's stopping time

Interval between the change of the OSSD to the OFF state and the stopping of the hazardous machine movement (including the reaction time of the connected relay)

- ▶ Approach speed

The speed with which the object to be detected is nearing the hazardous area in mm/s

The general formula for calculating the minimum distance in accordance with EN ISO 13855 is as follows:

$$S = K * (t_1 + t_2) + C$$

S	Minimum distance in mm, measured from the start of the protected field to the danger source
K	Approach speed with which the object to be detected is nearing the hazardous area in mm/s K = 1600 mm/s when S > 500 mm K = 2000 mm/s when S ≤ 500 mm
t ₁	Response time of the safety light curtain in seconds Time it takes for the signal at the OSSD output on the safety light curtain to change once a protected field has been violated (see Technical details [51])
t ₂	Machine's stopping time in seconds The time required for the machine to stop after the signal at the OSSD output changes
C	Additional distance of 0 mm for safety light grids with finger protection

5.2 Resolution

The safety light grids may only be used for protected fields in which a detection capability of 14 mm is sufficient.

5.3 Protected field perimeters

During planning, ensure sufficient protected field height to secure the danger zone.

The protected field perimeter is defined in [dimensions](#)  50].

5.4 Ambient conditions

- ▶ Install the safety light grids in an environment that corresponds to the environmental data provided in the [Technical details](#)  51].
- ▶ Do not install the safety light grid near particularly intense and/or flashing light sources; this applies to the receiver in particular.
- ▶ The transmitter from one safety light curtain must not affect the receiver from another safety light curtain.
- ▶ The transmitters and receivers from two safety light curtains must not be synchronised.
- ▶ Avoid strong electromagnetic interference when operating the safety light grid.
- ▶ When operating the safety light grid, avoid the development of smoke, mist, or dust that would reduce the grid's operating range.

5.5 Distance from reflective surfaces

If there are reflective surfaces near the beams emitted from the safety light curtain (whether from above, below, or from the side), passive reflections can cause an object within the protected field to remain undetected (see diagrams).

As a result, the safety light curtain must be installed at a minimum distance from reflective surfaces.

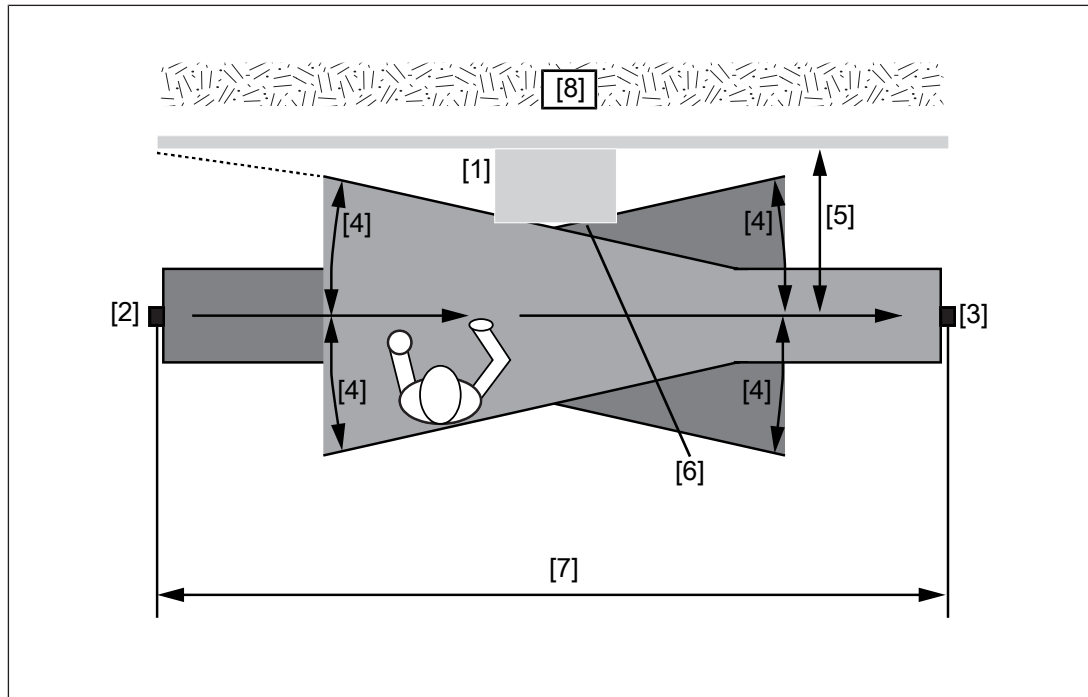
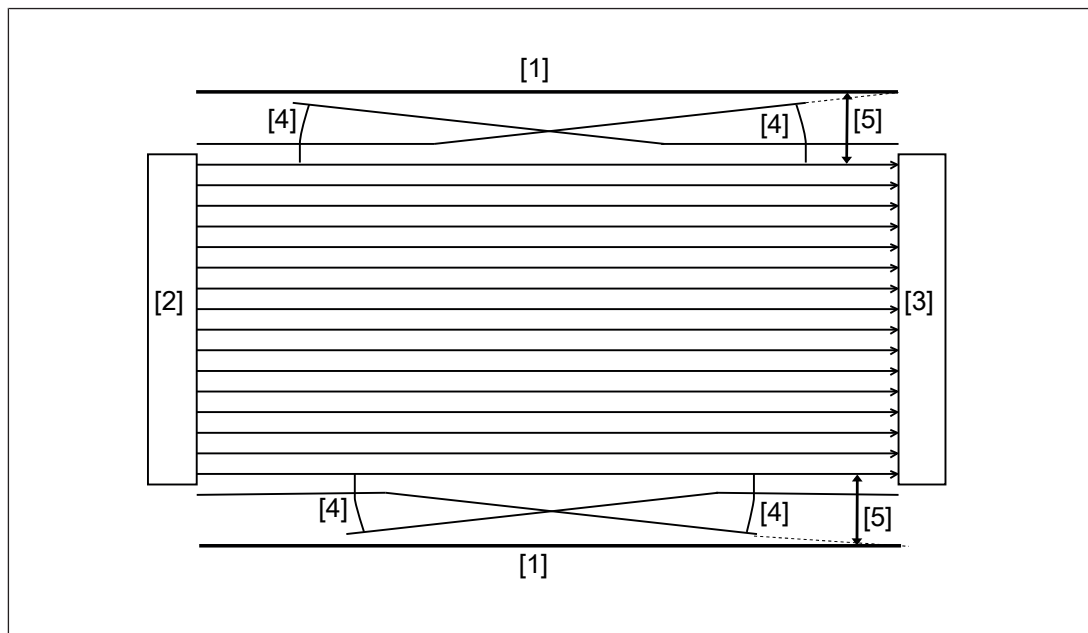


Fig.: Interference with the function of the safety light curtain due to reflective surfaces – top view



Legend

- [1] Reflective surface
- [2] Transmitter
- [3] Receiver
- [4] Half of the opening angle ($= \alpha$) (see [Technical details \[51\]](#)) of the light beams emitted by the safety light curtain
- [5] Minimum distance D from the outer edge of the safety light curtain's outermost light beam to the reflective surface
- [6] Passive reflection on the surface
- [7] Distance between transmitter and receiver (working distance)
- [8] Danger zone

The minimum distance D depends on two factors:

- Working distance between transmitter and receiver
- the maximum [opening angle \[51\]](#) of the light beams emitted by the safety light curtain at:

$5^\circ = \pm 2.5^\circ$ in relation to the optical axis

Minimum distance of the safety light curtain to reflective surfaces

The formula for calculating the minimum distance D is:

- For a working distance of less than 3 m: $D = 0.131 \text{ m}$
- For a working distance of 3 m or more: $D = \text{working distance in m} \times \tan \alpha$

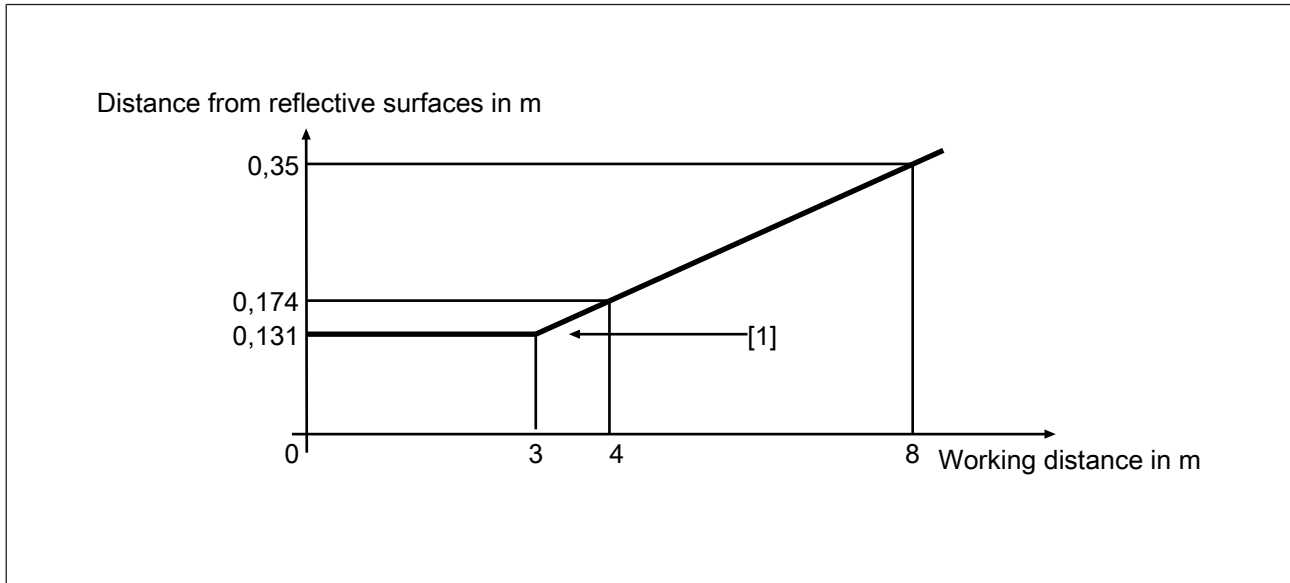


Fig.: Relationship between minimum distance and working distance

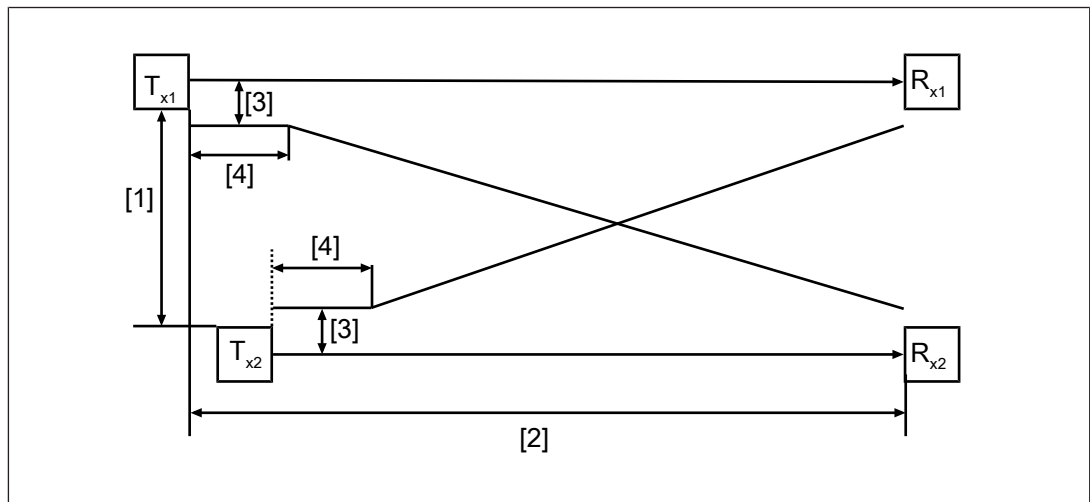
Legend

[1] Minimum distance D

5.6 Minimum distance between parallel, aligned safety light grids

Note:

Safety light curtains that are installed parallel and aligned to each other must be installed at a minimum distance to each other, as specified in the following sections With beam coding and Without beam coding.



Legend

T_{x1} Transmitter from the first safety light curtain

R_{x1} Receiver from the first safety light curtain

T_{x2} Transmitter from the second safety light curtain

R_{x2} Receiver from the second safety light curtain

[1] Minimum distance **2 x D** between two aligned safety light curtains

[2] Working distance

To determine D, use the larger value of the distances $T_{x1} \rightarrow R_{x2}$ and $T_{x2} \rightarrow R_{x1}$.

[3] Minimum distance D, dependent on the working distance

[4] Working distance (≤ 3 m) with constant minimum distance $D = 0.131$ m (see [Distance from reflective surfaces](#) [19])

5.7 Installation of several adjacent safety light grids

An arrangement of several adjacent safety light grids can be achieved by various methods.

When installing of several adjacent safety light grids, note the [ambient conditions](#) [18].

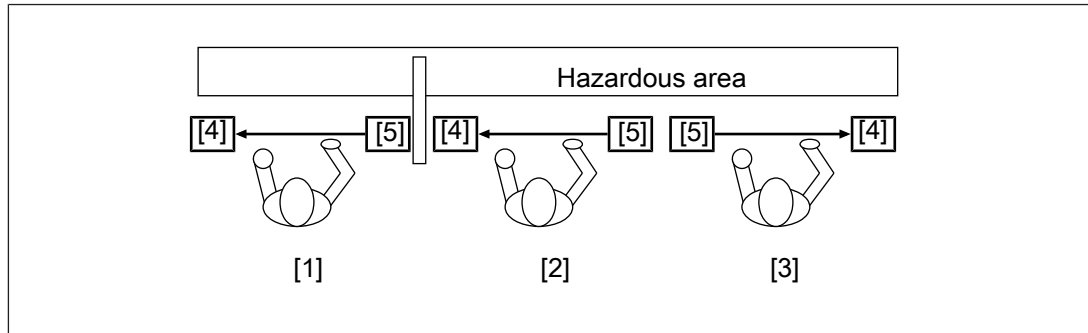


Fig.: Using several adjacent safety light grids

Legend

- [1] Connecting the safety light grid with an opaque surface to shield the safety light grid on the right
- [2] Connection of the safety light grid aligned with [1]
- [3] Connection of safety light grid without shielding, but in the orientation opposite to [2]
- [4] Receiver
- [5] Transmitter

5.8 Use of deviating mirrors

Danger zones with different but adjacent access sides can be monitored using a safety light grid in conjunction with deviating mirrors.

The diagram below shows an example solution for monitoring three different access sides using two deviating mirrors. The deviating mirrors must be positioned at an angle of 45° to the beams from the safety light grid.

When using deviating mirrors, please note:

- ▶ Even a minor angular displacement of the mirror can lead to misalignment, adversely affecting or preventing the function of the safety light grid.
- ▶ The minimum safety distance to the danger zone must be maintained for all sections of the light path.
- ▶ Use of a single deviating mirror reduces the operating range by about 20%. This percentage increases when an additional deviating mirror is used (more detailed information is provided in the technical data for the relevant mirror). Please consider this reduction when positioning the safety light grid.
- ▶ The height of the deviating mirror must be at least 100 mm greater than the protected field height of the safety light grid.
- ▶ You should not use more than one mirror per device.
- ▶ Any dust or dirt on the mirror's reflective surface will drastically reduce the operating range.

Number of mirrors per device	Maximum operating range [ 51] in m
1	4.8 m

5.9 Cascaded safety light grid

5.9.1 Minimum distance for cascaded safety light grids

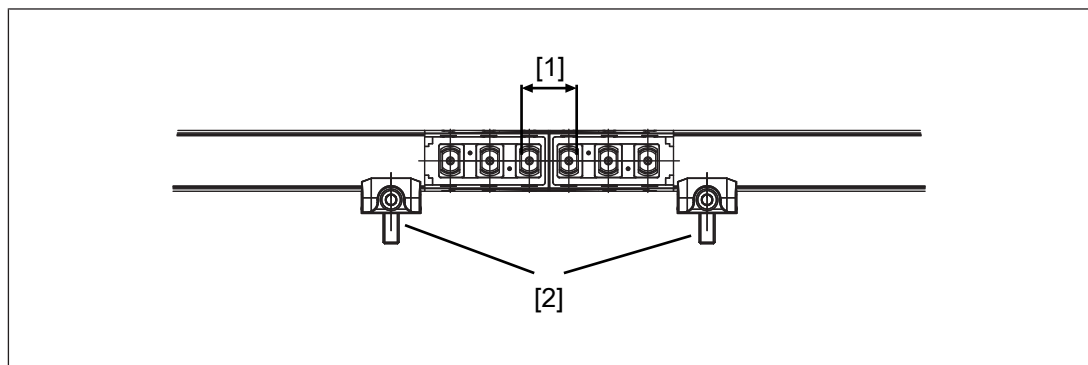
When safety light curtains are cascaded with two subscriber units, be sure to maintain the minimum distance between the master unit and subscriber unit 2.

Width of the protected field	Minimum distance
< 3 m	263 mm
> 3 m	see Minimum distance between parallel, aligned safety light curtains [ 22]

5.9.2 Resolution for cascaded safety light grids

When safety light grids are cascaded, the resolution may vary from that stated in the technical details, depending on the brackets used for installation.

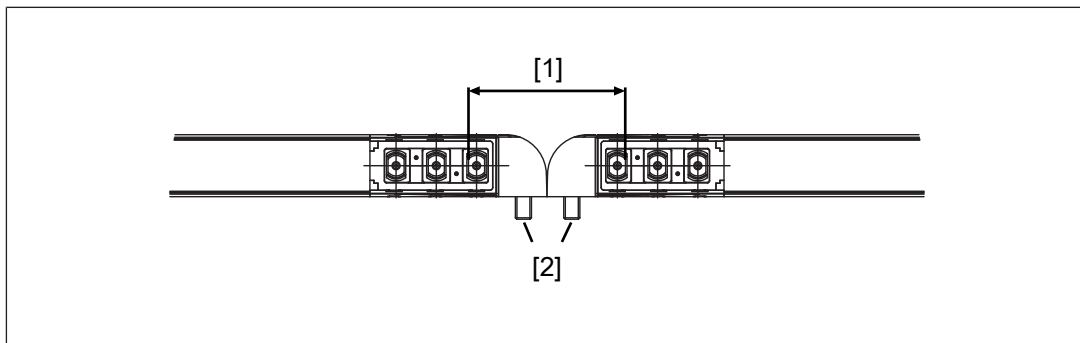
Installation using C-brackets



Legend

- [1] Unchanged resolution of 14 mm at the ends of the safety light grid
- [2] C-brackets

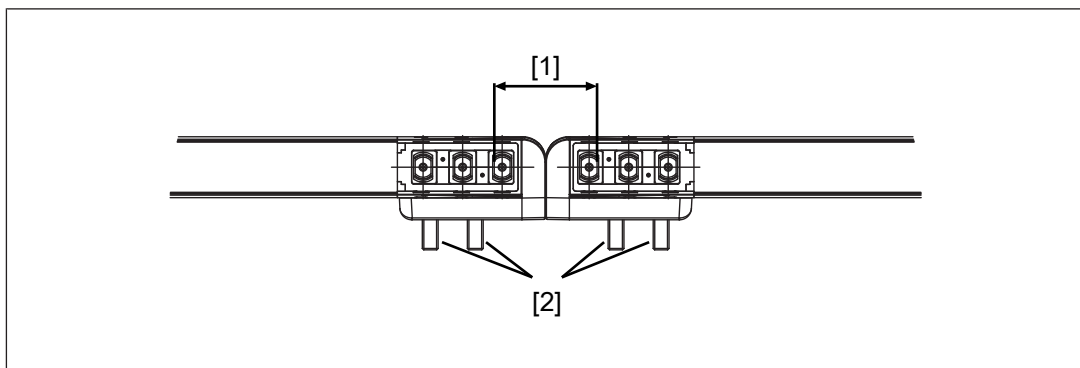
Installation using O-brackets



Legend

- [1] Reduced resolution of 40 mm at the ends of the safety light grid
- [2] O-brackets

Installation using L-brackets



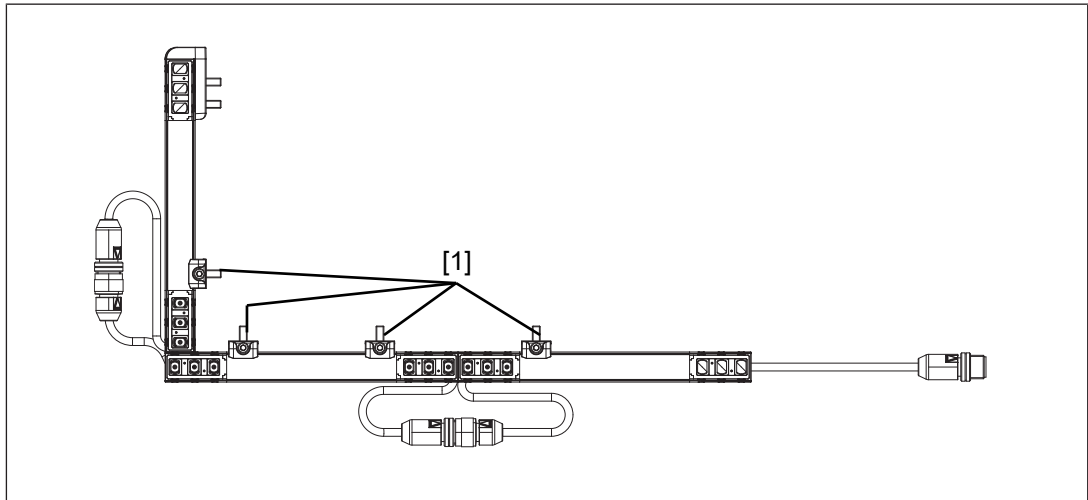
Legend

- [1] Reduced resolution of 26 mm at the ends of the safety light grid
- [2] L-brackets

Cascading with master/subscriber units arranged at right angles (with C or L-brackets)

When safety light curtains are arranged at right angles there is a reduced resolution of 18 mm at the ends of the safety light curtain.

Use C-brackets or L-brackets when safety light curtains are arranged at right angles.



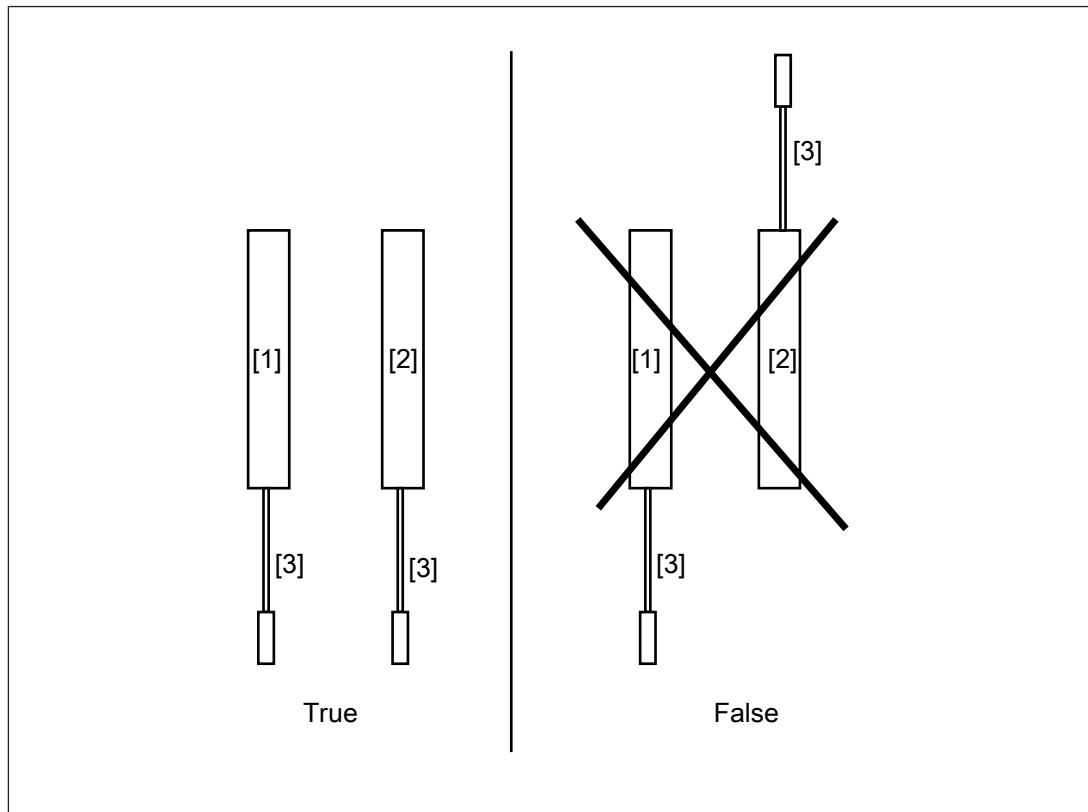
Legend

[1] C or L-brackets

6 Installation

Note:

- ▶ The optical surfaces of the transmitter and receiver must be parallel to each other and oriented opposite to each other.
- ▶ The connection sides of the transmitter and receiver must be on the same side and at the same height (see diagram).



Legend

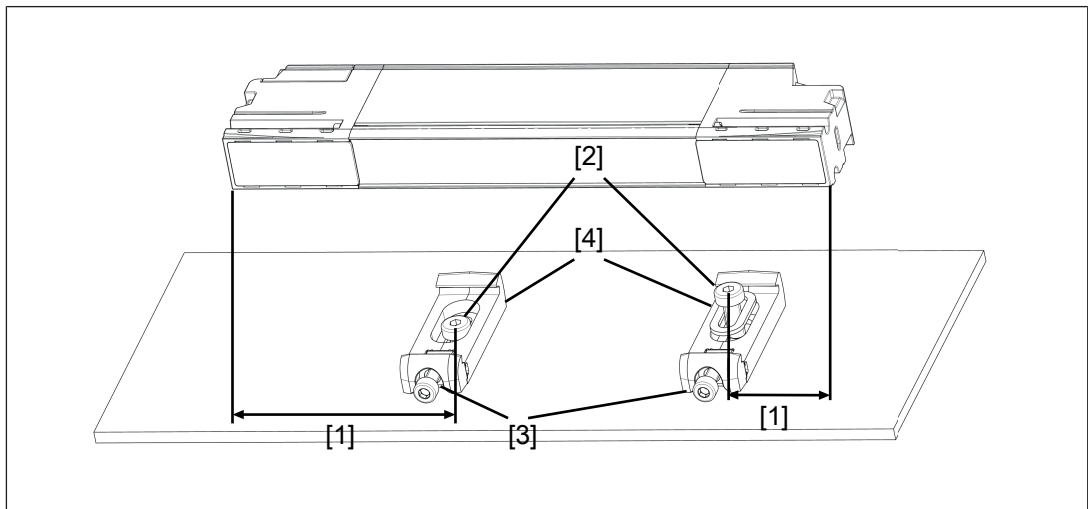
- [1] Transmitter
- [2] Receiver
- [3] Connection cable

- ▶ The distance between the transmitter and receiver must be within the operating range of the safety light curtain used (see [Technical details](#) [ 51]).

6.1 Attach safety light grids using C-brackets

For protected field heights up to 600 mm use 2 C-brackets; with protected field heights > 600 mm we recommend 3 C-brackets. Install the third C-bracket in the same way, in the middle between the 2 C-brackets as additional support.

1. Make two drill holes in the mounting surface as shown [1] and install the C-brackets [4]. Tighten the M4 screws to 1,2 Nm.
2. Slightly loosen the M3 screw [3] and open the clamping jaws of both C brackets.
3. At a slight angle, insert the transmitter/receiver into the C-brackets at the non-connection end [4]. Use the corresponding longitudinal slot on the profile.
4. Turn the transmitter/receiver until the transmitter/receiver lock into position in the C-bracket at the non-connection end.
5. Tighten the M4 screws to 1,2 Nm.



Legend

- [1] Distance from the end of the safety light grid to the position of the C-bracket = $\frac{1}{4}$ of the protected field height
- [2] M4 screw to attach the C-bracket
- [3] M3 screw to position the clamping jaw of the C-bracket
- [4] C-bracket

6.2 Attach safety light grids using O-brackets

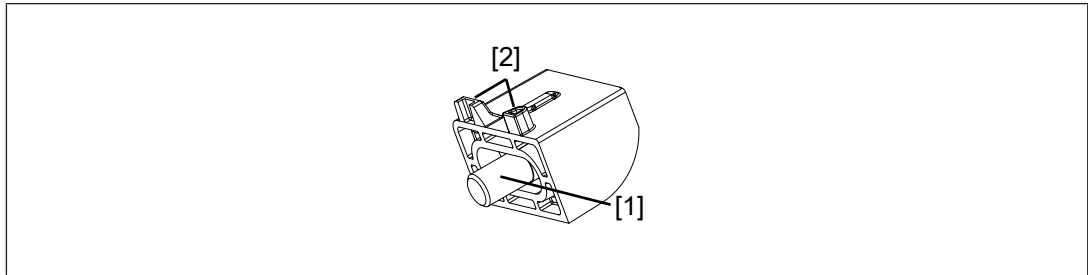


Fig.: Detailed view of the O-bracket for the connection end of the safety light grid

Legend

[1] Fixing screw

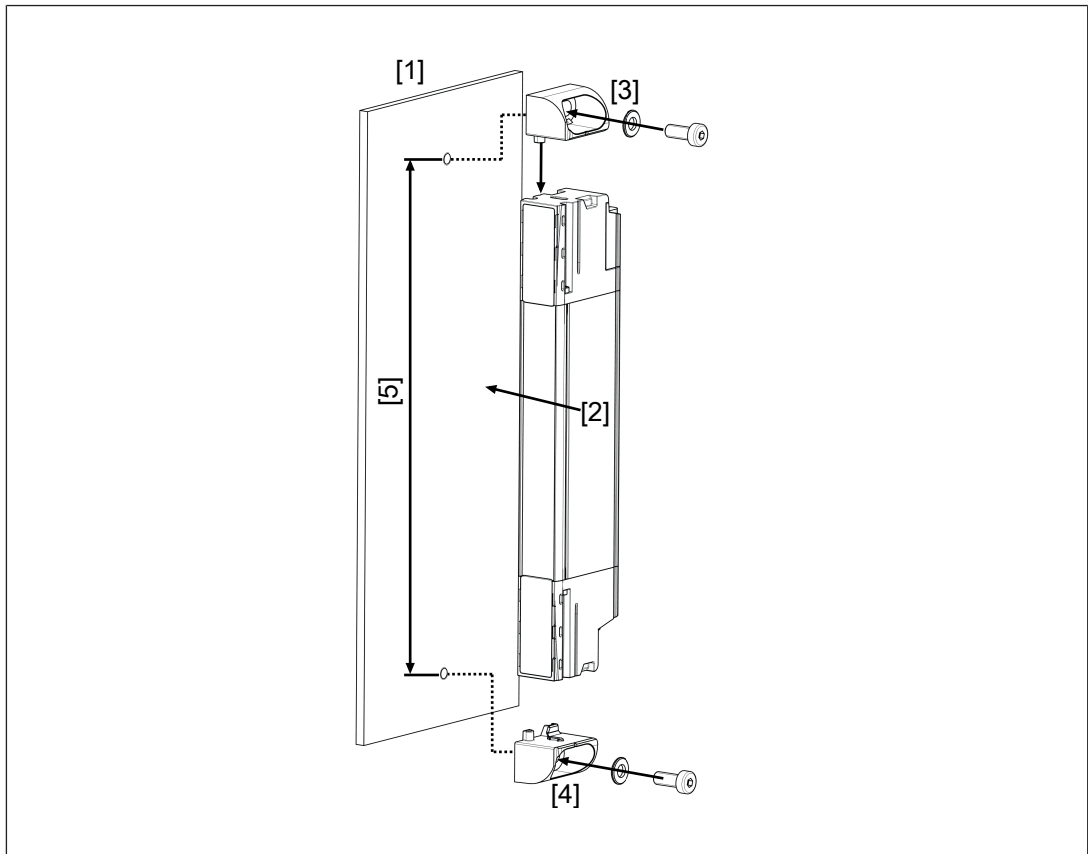
[2] Coding lug for the connection end of the safety light grid

For safety light grids with a protected field height over 600 mm and strong vibration we recommend that you use C-brackets or L-brackets.

1. Make two drill holes in the mounting surface [1], at a distance [5] as stated in the table.
2. Install the two O-brackets [3] and [4] in the correct position and fasten both O-brackets using the M4 screws.
3. Place the transmitter/receiver between the two O-brackets. The ends of the safety light grid must lock into position in the O-brackets.
4. Tighten the M4 screws to 1,2 Nm.

Protected field height	Distance of holes for attaching the O-brackets
150	162.2
210	222.1
270	282.0
300	312.0
330	341.9
360	371.9
390	401.7
420	431.7
450	461.7
480	491.6
510	521.6
540	551.5
570	581.5
600	611.5

Protected field heights and appropriate axis distances for O-brackets

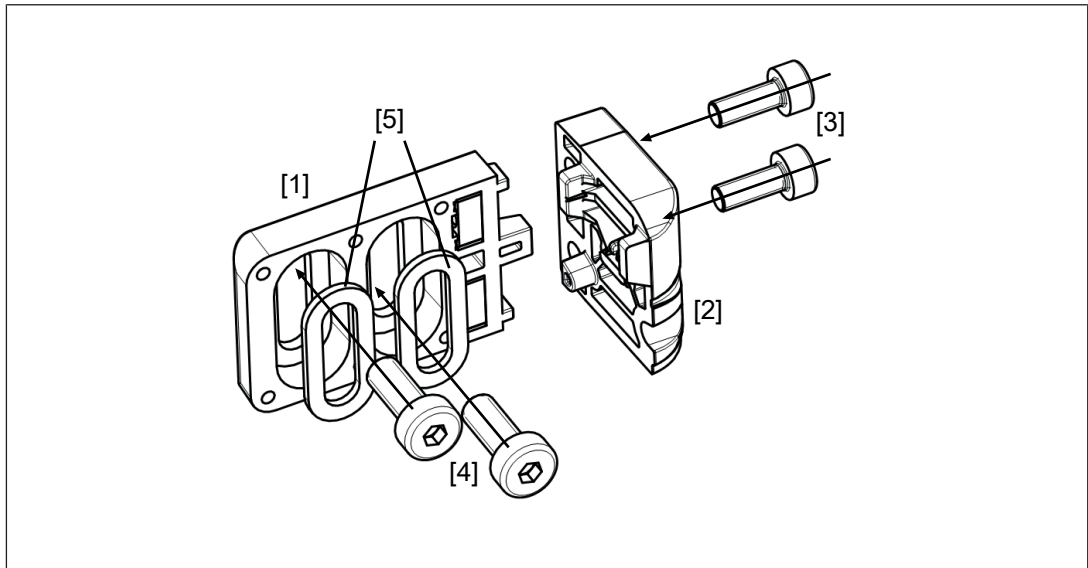


Legend

- [1] Mounting surface
- [2] PSEN op4F-SL Series
- [3] O-bracket – Non-connection end of safety light grid
- [4] O-bracket – Connection end of safety light grid
- [5] Distance between the holes for attaching the O-brackets to the mounting surface

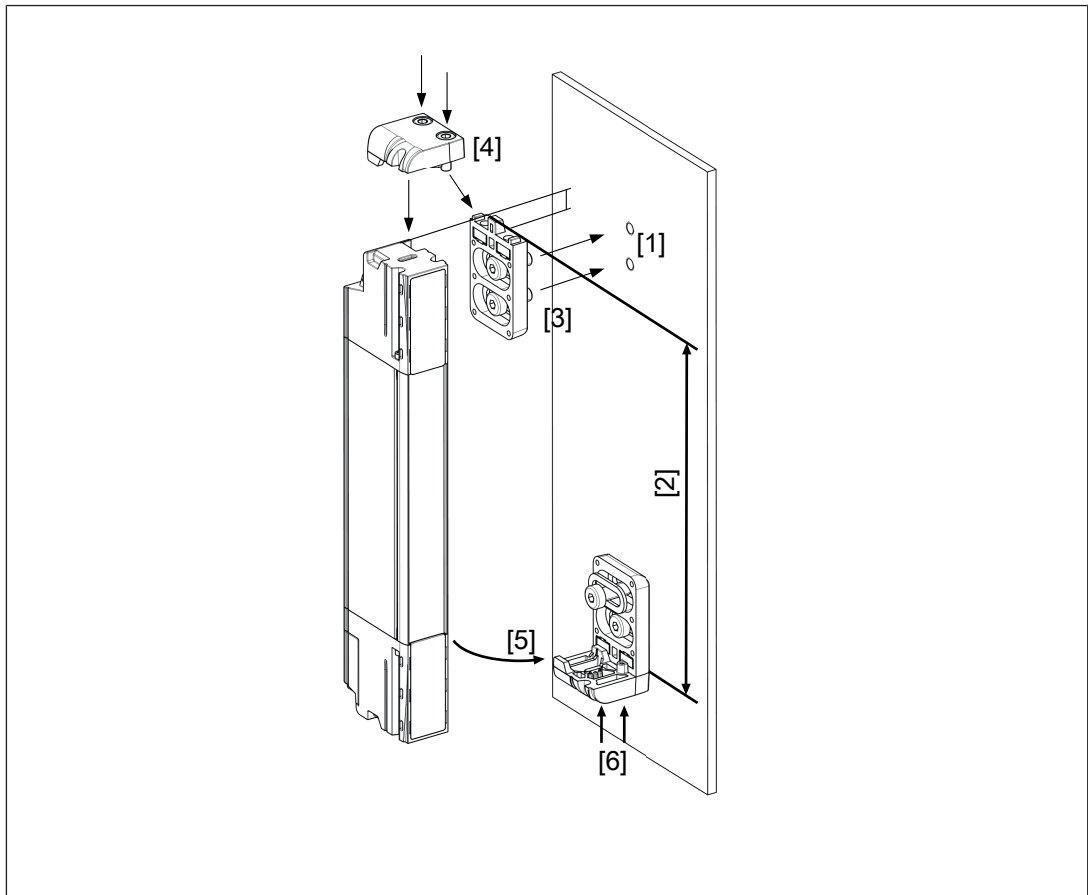
6.3 Attach safety light grids using L-brackets

Detailed view of the L-bracket, non-connection end



Legend

- [1] Vertical section of L-bracket
 - [2] Horizontal section of L-bracket
 - [3] M3 screw to attach the horizontal section of the L-bracket to the vertical section
 - [4] M4 screw to attach the vertical section of the C-bracket
 - [5] Slotted hole washers
1. Make two drill holes [1] in the mounting surface per L-bracket, at a distance corresponding to the length of the safety light grid [2].
 2. Attach the vertical section of both L-brackets [3]. Tighten the M4 screws to 1,2 Nm.
 3. Attach the horizontal section of the L-bracket at the non-connection end to the M3 screws on the vertical section [4].
 4. Clamp the transmitter/receiver into the L-Bracket at the non-connection end. [5]
 5. Attach the vertical section of the L-bracket at the connection end using the M3 screws [6].
 6. Tighten the M3 screws on the vertical sections of both L-brackets to 1,2 Nm.

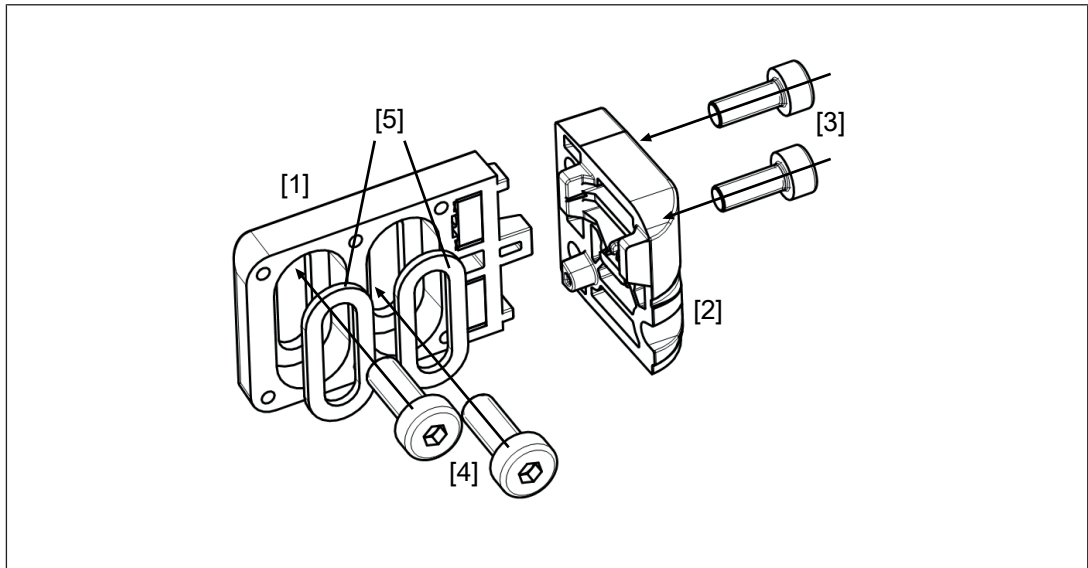


Legend

- [1] Drill holes in the mounting surface
- [2] Distance between the drill holes = Height of the safety light grid (see [Technical details](#)  51)
- [3] Vertical section of L-bracket
- [4] Horizontal section of L-bracket
- [5] Clamp the transmitter/receiver into the L-bracket at the connection end
- [6] Attach the horizontal section of the L-bracket to the vertical section using M3 screws

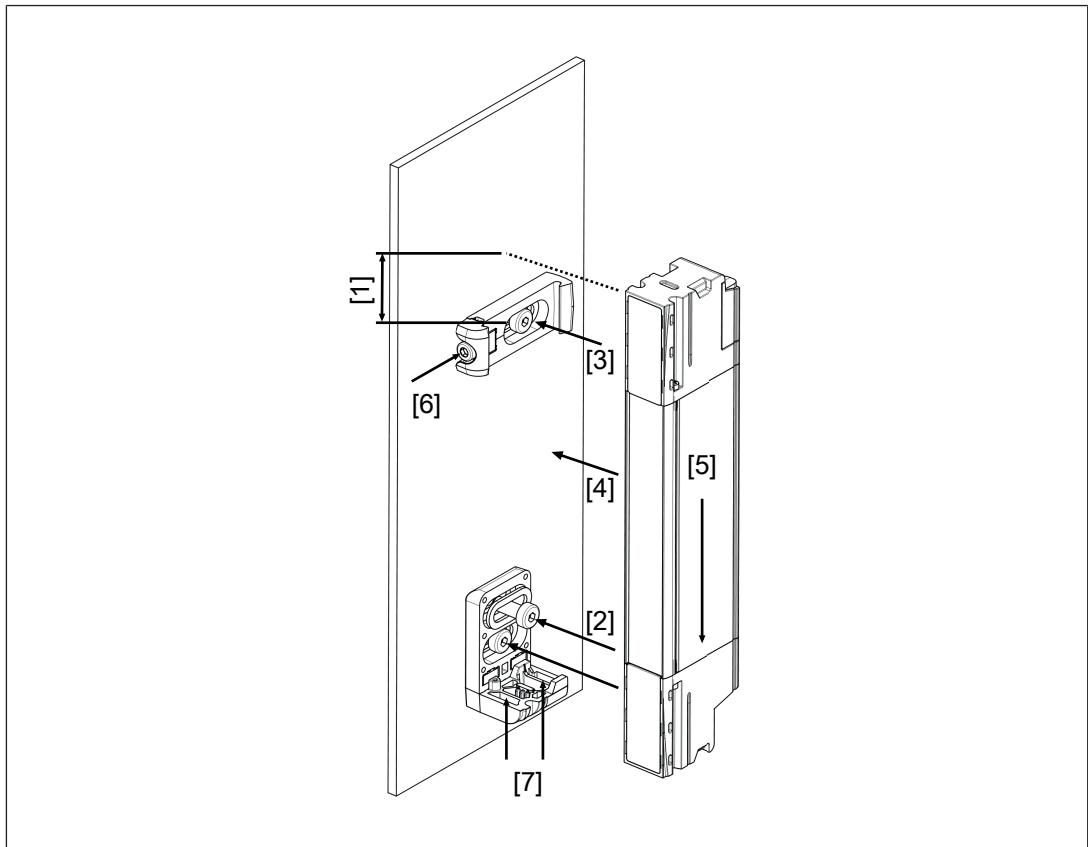
6.4 Attach safety light grids using L and C-brackets

Detailed view of the L-bracket, non-connection end



Legend

- [1] Vertical section of L-bracket
 - [2] Horizontal section of L-bracket
 - [3] M3 screw to attach the horizontal section of the L-bracket to the vertical section
 - [4] M4 screw to attach the vertical section of the C-bracket
 - [5] Slotted hole washers
1. Make two drill holes in the mounting surface for the L-bracket at the connection end as shown [1] and install the vertical section and horizontal section of the L-bracket [2]. Tighten all screws to 1,2 Nm.
 2. Make two drill holes in the mounting surface as shown [1] and install the C-bracket [2]. Tighten the M4 screws to 1,2 Nm.
 3. Slightly loosen the M3 screw [3] on the C-bracket and open the C bracket's clamping jaws.
 4. At a slight angle, insert the transmitter/receiver into the C-bracket [4]. Use the corresponding longitudinal slot on the profile.
 5. Turn the transmitter/receiver until you reach the anchor of the upper jaw [5].
 6. Insert the transmitter/receiver into the L-bracket as far as it will go.
 7. Tighten the M3 screw on the C-bracket to 1,2 Nm. [6]



Legend

- [1] Distance from the non-connection end of the safety light grid to the position of the C-bracket at the non-connection end = $\frac{1}{4}$ of the protected field height
- [2] 2 M4 screws to attach the L-bracket
- [3] M4 screw to attach the C-bracket
- [4] Position the safety light grid in the C-bracket at a slight angle
- [5] Push the safety light grid in the L-bracket as far as it will go
- [6] M3 screw to position the clamping jaw of the C-bracket
- [7] Attach the horizontal section of the L-bracket to the vertical section using M3 screws

6.5 Cascaded safety light grid

Transmitters and receivers on cascaded safety light curtains are correctly aligned in exactly the same way as a single safety light curtain is aligned.

Start the alignment with the master unit and then continue with the subscriber unit (when there are two subscriber units, start with the first subscriber unit and then the second subscriber unit).

7 Wiring

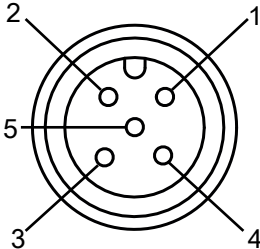
7.1 General guidelines

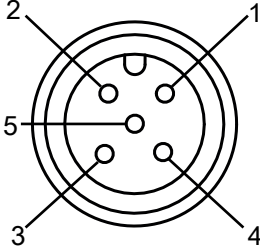
- ▶ Connection to evaluation devices
 - Use the cables listed in the order reference (see [Order references for accessories](#)  74]) or equivalent cable.
 - The terminals for connection to the evaluation device must be kept in a lockable control cabinet. This prevents unauthorised modifications.
 - Ensure that the test pulse duration (see [Technical details](#)  51]) is processed correctly by the evaluation device.
- ▶ Do not lay the connecting cable near or in contact with cables that carry high or highly volatile currents.
- ▶ Use separate cables to connect the wires to the OSSDs on different safety light curtains or safety switches.
- ▶ For supply voltage, use only PELV/SELV power supplies that have a voltage buffer in accordance with EN 60204-1.
- ▶ The power supply must be able to bridge a short supply voltage failure of 20 ms, in accordance with IEC 61496-1.
- ▶ The protection type (see [Technical details](#)  51]) can only be achieved by using the Pilz connection leads available as an accessory.
- ▶ Ensure compliance with permissible cable bending radii (see [Technical details](#)  51]).

7.2 Connector pin assignment

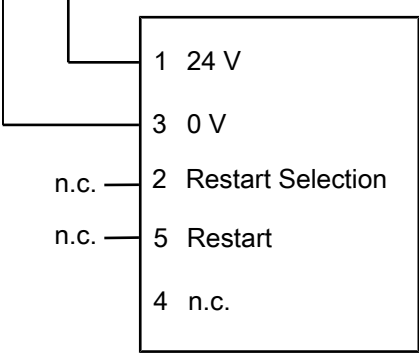
Transmitter and receiver electrical connections are made with M12 connectors. These connectors are located on the bottom of the transmitters and receivers.

- ▶ Ensure that the wiring has been performed as indicated.

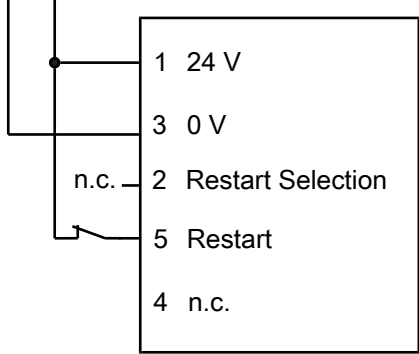
5-pin connector on the transmitter	PIN	Assignment	Cable colour
	1	+24 VDC	brown
	2	Restart Configuration of the type of restart or activation of alignment mode	white
	3	0 VDC	blue
	4	Reserved	black
	5	Start button	grey

5-pin connector on the receiver	PIN	Assignment	Cable colour
	1	+24 VDC	brown
	2	OSSD 1	white
	3	0 VDC	blue
	4	OSSD 2	black
	5	EDM Activation/deactivation of EDM function	grey

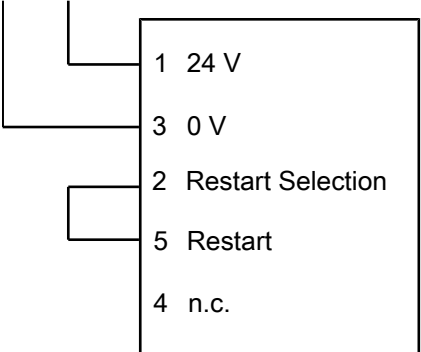
Wiring for activation of alignment mode

5-pin connector on the transmitter	PIN	Assignment	Cable colour
	1	+24 VDC	brown
	3	0 VDC	blue
	2	Leave Pin 2 unconnected	2
	5	Start button	grey
	4	Reserved	black

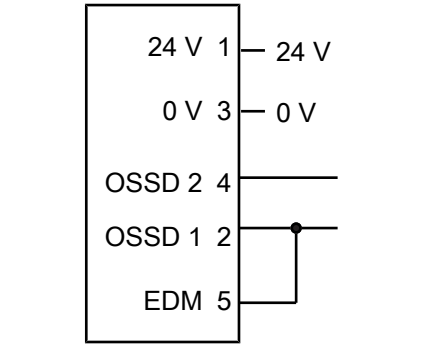
Wiring for manual restart

5-pin connector on the transmitter	PIN	Assignment	Cable colour
	1	+24 VDC	brown
	3	0 VDC	blue
	2	Leave Pin 2 unconnected	white
	5	Connect start button to 24 VDC via N/C contact	grey
	4	Reserved	black

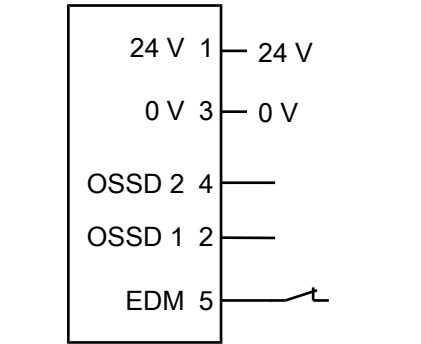
Wiring for automatic restart

5-pin connector on the transmitter	PIN	Assignment	Cable colour
	1	+24 VDC	brown
	3	0 VDC	blue
	2	Link Pin 2 and Pin 5	white
	5	Start button	grey
	4	Reserved	black

Wiring for EDM deactivated

5-pin connector on the receiver	PIN	Assignment	Cable colour
	1	+24 VDC	brown
	3	0 VDC	blue
	4	OSSD 2	black
	2	OSSD 1	white
	5	Link Pin 5 and Pin 2	grey

Wiring for EDM activated

5-pin connector on the receiver	PIN	Assignment	Cable colour
	1	+24 VDC	brown
	3	0 VDC	blue
	4	OSSD 2	black
	2	OSSD 1	white
	5	Pin 5 controlled via N/C contact of the positive-guided relay	grey

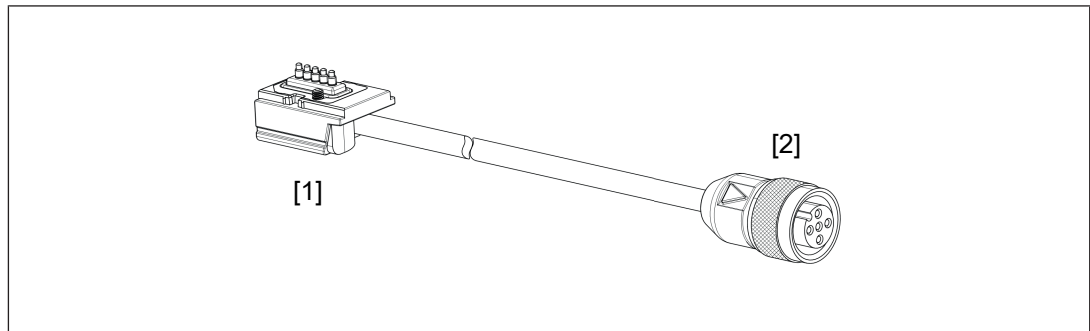
7.3 Earthing the safety light grid

Please note:

- ▶ Connect the 0 V connections on all the 24 V power supplies and earth the 0 V mains at a single point, or ensure that measures are in place to monitor for earth faults.
- ▶ The connection of the 0 V supply to the central earth bar or earth fault monitor must be in accordance with relevant national regulations (such as EN 60204-1, NFPA 79:17-7, NEC: Article 250).
- ▶ Connections should be protected from corrosion.
- ▶ Flexible earthing straps should be used on moving earth parts (e.g. machine parts, gates). Ensure these earthing straps are as short and wide as possible.

7.4 Cascaded safety light grid

Use the cables stated in the [Order references for accessories](#)  74].

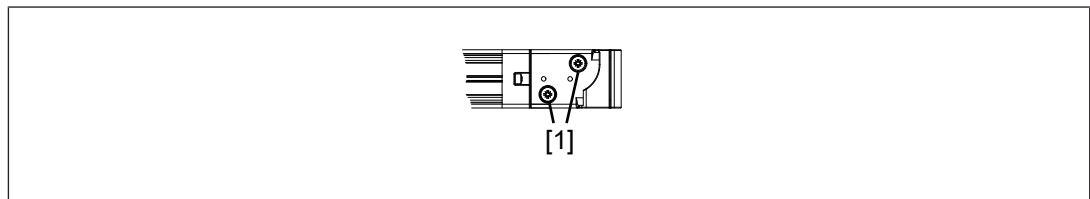


Legend

[1] Connection to master unit, cascading adapter, 5-pin

[2] Connection to subscriber unit, M12, 5-pin, female socket

1. Install the master unit and subscriber unit(s). See [Installation](#)  28].
2. Loosen the screws [1] on the cover of the cascading adapter and remove the cover.



Legend

[1] Fixing screws on the cover of the cascading adapter

3. Connect the 5-pin cascading adapter on the cable PSEN op SL cascading to the cascading adapter on the master unit and the 5-pin female socket to the subscriber unit.
4. Re-attach the cover of the cascading adapter and tighten both screws to 0,2 Nm.

8 Alignment

8.1 Alignment options depend on the installation type

The options for alignment (moving horizontally or vertically, rotating, tilting) depend on the type of bracket used for fastening and on the base to which the safety light grid is fastened (strut profile or smooth surface).

Bracket	Base	
	Smooth surface (e.g. wall)	Strut profile
C-bracket	Vertical: Loosen the clamping jaws on both brackets and move within the brackets Horizontal: Remove safety light grid from bracket, loosen the brackets on the base and move within the slot	Vertical: Loosen the clamping jaws on both brackets and move within the brackets Horizontal: Move within the slot, but only before the safety light grid is mounted on the brackets
O-bracket	Vertical: Remove the safety light grid and brackets completely and drill new holes Horizontal: Loosen the brackets on the base and move within the slot	Vertical: Loosen both brackets on the profile and move within the profile Horizontal: Loosen the brackets on the profile and move within the slot
L-bracket	Vertical: Remove the safety light grid and brackets completely and drill new holes Horizontal: Remove safety light grid from bracket, loosen the brackets on the base and move within the slot	Vertical: Loosen both brackets on the profile and move within the profile Horizontal: Loosen the brackets on the profile and move within the slot

8.2 Orientation

For the safety light curtain to function properly, the transmitter and receiver must be aligned correctly.

8.2.1 Safety light grid alignment

1. Activate alignment mode. Pin 2 and Pin 5 on the transmitter must be unconnected (see [Connector pin assignment](#) [ 35]).
2. Make sure that the transmitter and receiver are at the same height.
3. Make sure that the receiver is in a stable position.
4. Use horizontal movement, vertical movement and rotation to align the transmitter so that this LED on the receiver lights up yellow: .
5. Rotate the transmitter at the connection end around the optical axis until this LED on the receiver flashes green: .

6. Restrict the area within which this LED flashes green: .
By making changes to the transmitter and then the receiver. Align both units in the middle of this area, so that these two LEDs light up yellow: , .
7. Tighten the screws on the brackets with the max. [torque](#) [ 51].
- ▶ Check that the green LED on the receiver is lit.
 - ▶ Check that the safety light grid operates correctly.
If a single light beam is interrupted by an opaque object
 - the green LED must go out,
 - the red LED must light and
 - the safety light grid must switch to a safe state.
 - ▶ For this test you should use a test rod for a safety light grid with a resolution of 14 mm.

8.2.2

LED indicators in alignment mode

						Meaning
●	●	○	●	 red	 green	Safety light grid not aligned, no synchronisation of first and last light beams.
 yel-low	●	○	●	 red	 green	Synchronisation of first and last light beams. One or more light beams are interrupted.
 yel-low	 yel-low	○	●	 green	 green	Synchronisation of first and last light beams. Weak signal strength. Protected field is clear.
 yel-low	 yel-low	○ yel-low	●	 green	 green	Synchronisation of first and last light beams. Medium signal strength. Protected field is clear.
 yel-low	 yel-low	○ yel-low	 yel-low	 green	 green	Synchronisation of first and last light beams. Medium signal strength. Protected field is clear.

9 Commissioning

9.1 System connection

Make sure that the selected evaluation device has the following properties:

- ▶ 2-channel with feasibility monitoring
- ▶ OSSD signals are evaluated

Suitable Pilz evaluation devices are, for example:

- ▶ PNOZelog for monitoring safety light grids
- ▶ PNOZsigma for monitoring safety light grids
- ▶ PNOZ X for monitoring safety light grids
- ▶ PNOZmulti for safety light grid monitoring
Configure the safety light grid in the PNOZmulti Configurator with switch type 3.
- ▶ Automation system PSS 4000 for monitoring safety light grids with the FS_LightCurtain function block

The correct connection to the respective evaluation device is described in the operating manual for the evaluation device. Connect the evaluation device according to the specifications in the selected evaluation device's operating manual.

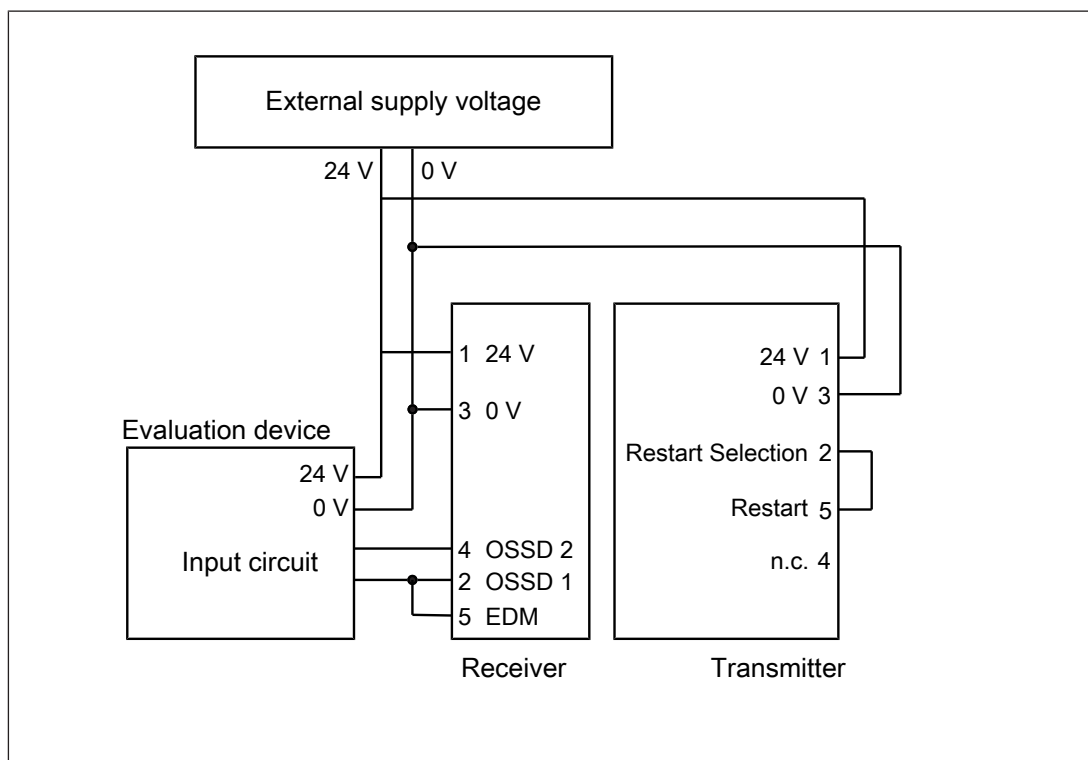


Fig.: Dual-channel connection of the safety light grid on the input circuit of an evaluation device – EDM deactivated, automatic restart

9.2 Checking the safety light grid

Once the safety light grid has been installed and aligned, final inspections must be carried out before it can be put into service.



INFORMATION

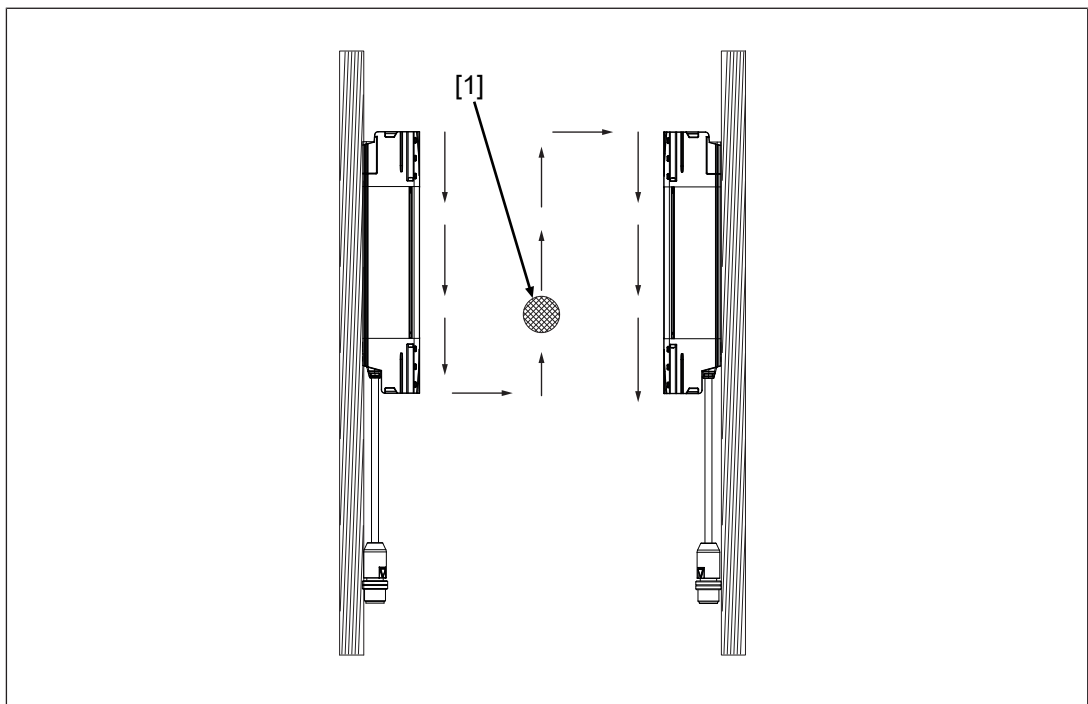
This inspection may only be carried out by qualified personnel.

Check the safety function of the safety light curtain

Procedure

In each of the stated tests, the OSSDs must switch to the OFF state and the OSSD status LED on the receiver must light up red: .

1. Move the test rod slowly through the protected field (see diagram):
 - In the vicinity of the transmitter
 - In the vicinity of the receiver
 - In the centre of the protected field
2. Place the test rod at rest in a position in the protected field that is considered critical for the safety assessment results



Legend

[1] Test rod

Check ambient conditions and installation

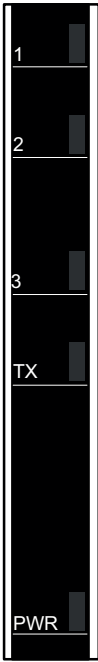
- ▶ **Correct alignment and attachment**
Check the seating of the mounting screws by applying pressure to the edges of the safety light grid. The OSSD LED  on the receiver must not light up red.
- ▶ **Safety distance**
The safety distance must comply with the requirements in [Maintaining the safety distance](#)  17].
- ▶ **Circumventing the protected field**
The danger zone must be secured so that it is impossible to access by circumventing the protected field.
- ▶ **Protected field perimeters**
The protected field perimeters (see [Dimensions](#)  50]) must completely secure the hazardous area, making it inaccessible.
- ▶ **Response and stopping times must fulfil the requirements in [Maintaining the safety distance](#)  17]**
Ensure that the safety light curtain's response time and the machine's stopping time fulfil the requirements in [Maintaining the safety distance](#)  17].
- ▶ **No intense or flashing light sources in the vicinity**
There may be no especially intense or flashing light sources in the vicinity of the safety light grid.
- ▶ **Ambient conditions**
Please observe the [environmental conditions](#)  18].

10 Operation

10.1 Display elements

The safety light grid's operating status is indicated with LEDs at the connection ends of the receiver and transmitter.

- ▶ 6 LEDs on the receiver for support with alignment, error display and operating status
- ▶ 5 LEDs on the transmitter for displaying errors and operating status

	
Receiver	Transmitter

10.2 Status information

Legend

-  LED on
-  LED flashes
-  LED off
-  Display has no significance

Receiver

						Meaning
				 green	 green	Ready for operation
				 red	 green	Protected field is interrupted.
		 yel- low		 red	 green	Protected field is interrupted. EDM is activated.
 yel- low				 red	 green	Internal error. Switch the safety light grid off and then on again. If the error persists, please contact Pilz.
	 yel- low			 red	 green	Error in the synchronisation of the light beams. Check the ambient conditions and the wiring. Switch the safety light grid off and then on again.
		 yel- low		 red	 green	EDM error. Check the wiring of the connected relay. Switch the safety light grid off and then on again.
 yel- low	 yel- low			 red	 green	Error in cascading. Check the cascading and the wiring for the cascading.
 yel- low		 yel- low		 red	 green	Error in restart function. Check the ambient conditions and the wiring for the start button. Switch the safety light grid off and then on again.

						Meaning
	 yel- low	 yel- low		 red	 green	Error in OSSDs. Check the ambient conditions and the wiring. Switch the safety light grid off and then on again.
						Supply voltage error. Ensure that the supply voltage corresponds to the information in the Technical details [ 51].

Transmitter

					Meaning
			 yel- low	 green	Ready for operation
 yel- low				 green	Internal error. Check the ambient conditions and the wiring. Switch the safety light grid off and then on again.
	 yel- low			 green	Error in the synchronisation of the light beams. Check the ambient conditions and the wiring. Switch the safety light grid off and then on again.
 yel- low	 yel- low			 green	Error in cascading. Check the cascading and the wiring for the cascading.
 yel- low		 yel- low		 green	Error in restart function. Check the ambient conditions and the wiring for the start button. Switch the safety light grid off and then on again.

10.3 Safety light grid restart

- ⇒ Disconnect the voltage supply from the safety light curtain, then reconnect the safety light curtain back to the voltage supply. The safety light curtains [start automatically](#) [ 15].

10.4 Malfunction



WARNING!

Loss of safety function due to a malfunction of the safety light curtain

A safety light curtain malfunction may lead to serious injury or death.

If there is a safety light curtain malfunction, immediately discontinue operation of the system components whose danger zone the grid secures.

11 Regular checks and maintenance

11.1 Checks

Regular checks can bring to light changes to the plant/machine, safeguards and ambient conditions.

11.1.1 Regular check

Pilz recommends that the safety light curtain be checked every six months.

► Check the safety light curtain's front panel.

– Scratched front panel: Replace the safety light curtain.

– Dirty front panel: [Clean the front panel](#)  49].

In a particularly dirty environment, front panel cleanliness should be checked more frequently.

► Check the tightness of the safety light curtain's front panel.

All screws must be tightened to the torque specified in the [Technical details](#)  51].

► Check the safety function of the safety light curtain (see [Check the safety function of the safety light curtain](#) 48]).

11.1.2 Check after plant/machine modification

Check the safety light grid each time the plant/machine is modified. Changing the safety light grid or swapping safety light grid components should be regarded as a modification. The requirements of the applicable national regulations must be observed **absolutely**.



INFORMATION

This inspection may only be carried out by qualified personnel.

The Appendix contains a [Checklist](#)  76] which should help you perform the safety check.

11.2 Maintenance

Other than cleaning the lens covers, the safety light curtains requires no other form of maintenance.



CAUTION!

Improper cleaning agents can damage the safety light curtain and lead to malfunctions.

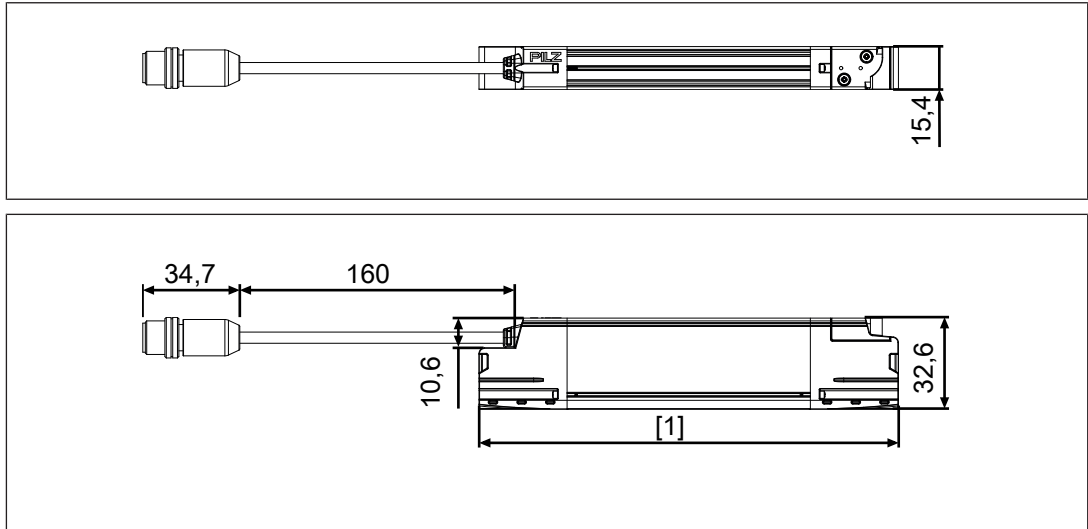
Moist cotton cloths should be used for cleaning.

Avoid using

- ▶ Alcohol,
- ▶ Solvents,
- ▶ Cloths made of wool,
- ▶ Cloths made of synthetic material.

Clean the lens covers during the regular [check of the safety light curtain](#) [ 48].

12 Dimensions



Legend

[1] Protected field height

13 Technical details Order no. 631140-631142

General	631140	631141	631142
Certifications	CE, TÜV, cULus Listed	CE, TÜV, cULus Listed	CE, TÜV, cULus Listed
ESPE type	4	4	4
Sensor's mode of operation	Optical	Optical	Optical
Protected field height	150 mm	210 mm	300 mm
Resolution			
Protection type	Finger	Finger	Finger
Operating range	0,2 - 6 m	0,2 - 6 m	0,2 - 6 m
Detection capability	14 mm	14 mm	14 mm
Electrical data	631140	631141	631142
Supply voltage			
Voltage	24 V	24 V	24 V
Kind	DC	DC	DC
Voltage tolerance	-20 %/+20 %	-20 %/+20 %	-20 %/+20 %
Max. power consumption receiver	4,2 W	4,2 W	4,2 W
Max. power consumption transmitter	1,6 W	1,6 W	1,6 W
Protection class	3	3	3
Optical data	631140	631141	631142
Opening angle	-2,5 - 2,5 deg	-2,5 - 2,5 deg	-2,5 - 2,5 deg
Used wavelength range	850 nm	850 nm	850 nm
No. of beams	15	21	30
Semiconductor outputs	631140	631141	631142
OSSD safety outputs	2	2	2
Switching current per output	500 mA	500 mA	500 mA
Times	631140	631141	631142
Test pulse duration, safety outputs	15 - 120 µs	15 - 120 µs	15 - 120 µs
Supply interruption before de-energisation	0 ms	0 ms	0 ms
Response time t1	7 ms	8 ms	8 ms
Max. response time with cascading			
One subscriber unit	18 ms	18 ms	18 ms
Two subscriber units	20 ms	20 ms	20 ms
Environmental data	631140	631141	631142
Ambient temperature			
Temperature range	0 - 55 °C	0 - 55 °C	0 - 55 °C
Storage temperature			
Temperature range	-25 - 70 °C	-25 - 70 °C	-25 - 70 °C

Environmental data	631140	631141	631142
Climatic suitability			
Humidity	15 ... 95 %	15 ... 95 %	15 ... 95 %
Condensation during operation	Not permitted	Not permitted	Not permitted
Vibration			
in accordance with the standard	EN 60068-2-6	EN 60068-2-6	EN 60068-2-6
Frequency	10 - 55 Hz	10 - 55 Hz	10 - 55 Hz
Amplitude	0,35 mm	0,35 mm	0,35 mm
Shock stress			
in accordance with the standard	EN 60068-2-29	EN 60068-2-29	EN 60068-2-29
Number of shocks	1000	1000	1000
Acceleration	10g	10g	10g
Duration	16 ms	16 ms	16 ms
Protection type			
in accordance with the standard	EN 60529	EN 60529	EN 60529
Housing	IP65	IP65	IP65
Mechanical data	631140	631141	631142
Cable length L1	0,2 m	0,2 m	0,2 m
Cable insulation material K1	PVC	PVC	PVC
Min. bending radius (fixed permanently) K1	1 x Ø	1 x Ø	1 x Ø
Min. bending radius (fixed permanently) cascading cable	1 x Ø	1 x Ø	1 x Ø
Connection type			
Receiver	M12, 5-pin male connector	M12, 5-pin male connector	M12, 5-pin male connector
Transmitter	M12, 5-pin male connector	M12, 5-pin male connector	M12, 5-pin male connector
Max. cable length	20 m	20 m	20 m
Material			
Top	Aluminium	Aluminium	Aluminium
End caps	Zamak	Zamak	Zamak
Front screen	PMMA	PMMA	PMMA
Max. torque setting			
Fixing screw	1,2 Nm	1,2 Nm	1,2 Nm
Cover for cascading adapter	0,2 Nm	0,2 Nm	0,2 Nm
Dimensions			
Height	150 mm	210 mm	300 mm
Width	15,4 mm	15,4 mm	15,4 mm
Depth	32,6 mm	32,6 mm	32,6 mm

Mechanical data	631140	631141	631142
Weight	300 g	350 g	500 g

Where standards are undated, the 2023-05 latest editions shall apply.

14 Technical details Order no. 631143-631145

General	631143	631144	631145
Certifications	CE, TÜV, cULus Listed	CE, TÜV, cULus Listed	CE, TÜV, cULus Listed
ESPE type	4	4	4
Sensor's mode of operation	Optical	Optical	Optical
Protected field height	360 mm	420 mm	450 mm
Resolution			
Protection type	Finger	Finger	Finger
Operating range	0,2 - 6 m	0,2 - 6 m	0,2 - 6 m
Detection capability	14 mm	14 mm	14 mm
Electrical data	631143	631144	631145
Supply voltage			
Voltage	24 V	24 V	24 V
Kind	DC	DC	DC
Voltage tolerance	-20 %/+20 %	-20 %/+20 %	-20 %/+20 %
Max. power consumption receiver	4,2 W	4,2 W	4,2 W
Max. power consumption transmitter	1,6 W	1,6 W	1,6 W
Protection class	3	3	3
Optical data	631143	631144	631145
Opening angle	-2,5 - 2,5 deg	-2,5 - 2,5 deg	-2,5 - 2,5 deg
Used wavelength range	850 nm	850 nm	850 nm
No. of beams	36	42	45
Semiconductor outputs	631143	631144	631145
OSSD safety outputs	2	2	2
Switching current per output	500 mA	500 mA	500 mA
Times	631143	631144	631145
Test pulse duration, safety outputs	15 - 120 µs	15 - 120 µs	15 - 120 µs
Supply interruption before de-energisation	0 ms	0 ms	0 ms
Response time t1	9 ms	10 ms	10 ms
Max. response time with cascading			
One subscriber unit	18 ms	18 ms	18 ms
Two subscriber units	20 ms	20 ms	20 ms
Environmental data	631143	631144	631145
Ambient temperature			
Temperature range	0 - 55 °C	0 - 55 °C	0 - 55 °C
Storage temperature			
Temperature range	-25 - 70 °C	-25 - 70 °C	-25 - 70 °C

Environmental data	631143	631144	631145
Climatic suitability			
Humidity	15 ... 95 %	15 ... 95 %	15 ... 95 %
Condensation during operation	Not permitted	Not permitted	Not permitted
Vibration			
in accordance with the standard	EN 60068-2-6	EN 60068-2-6	EN 60068-2-6
Frequency	10 - 55 Hz	10 - 55 Hz	10 - 55 Hz
Amplitude	0,35 mm	0,35 mm	0,35 mm
Shock stress			
in accordance with the standard	EN 60068-2-29	EN 60068-2-29	EN 60068-2-29
Number of shocks	1000	1000	1000
Acceleration	10g	10g	10g
Duration	16 ms	16 ms	16 ms
Protection type			
in accordance with the standard	EN 60529	EN 60529	EN 60529
Housing	IP65	IP65	IP65
Mechanical data	631143	631144	631145
Cable length L1	0,2 m	0,2 m	0,2 m
Cable insulation material K1	PVC	PVC	PVC
Min. bending radius (fixed permanently) K1	1 x Ø	1 x Ø	1 x Ø
Min. bending radius (fixed permanently) cascading cable	1 x Ø	1 x Ø	1 x Ø
Connection type			
Receiver	M12, 5-pin male connector	M12, 5-pin male connector	M12, 5-pin male connector
Transmitter	M12, 5-pin male connector	M12, 5-pin male connector	M12, 5-pin male connector
Max. cable length	20 m	20 m	20 m
Material			
Top	Aluminium	Aluminium	Aluminium
End caps	Zamak	Zamak	Zamak
Front screen	PMMA	PMMA	PMMA
Max. torque setting			
Fixing screw	1,2 Nm	1,2 Nm	1,2 Nm
Cover for cascading adapter	0,2 Nm	0,2 Nm	0,2 Nm
Dimensions			
Height	360 mm	420 mm	450 mm
Width	15,4 mm	15,4 mm	15,4 mm
Depth	32,6 mm	32,6 mm	32,6 mm

Mechanical data	631143	631144	631145
Weight	550 g	600 g	650 g

Where standards are undated, the 2023-05 latest editions shall apply.

15 Technical details Order no. 631146-631148

General	631146	631147	631148
Certifications	CE, TÜV, cULus Listed	CE, TÜV, cULus Listed	CE, TÜV, cULus Listed
ESPE type	4	4	4
Sensor's mode of operation	Optical	Optical	Optical
Protected field height	480 mm	540 mm	600 mm
Resolution			
Protection type	Finger	Finger	Finger
Operating range	0,2 - 6 m	0,2 - 6 m	0,2 - 6 m
Detection capability	14 mm	14 mm	14 mm
Electrical data	631146	631147	631148
Supply voltage			
Voltage	24 V	24 V	24 V
Kind	DC	DC	DC
Voltage tolerance	-20 %/+20 %	-20 %/+20 %	-20 %/+20 %
Max. power consumption receiver	4,2 W	4,2 W	4,2 W
Max. power consumption transmitter	1,6 W	1,6 W	1,6 W
Protection class	3	3	3
Optical data	631146	631147	631148
Opening angle	-2,5 - 2,5 deg	-2,5 - 2,5 deg	-2,5 - 2,5 deg
Used wavelength range	850 nm	850 nm	850 nm
No. of beams	48	54	60
Semiconductor outputs	631146	631147	631148
OSSD safety outputs	2	2	2
Switching current per output	500 mA	500 mA	500 mA
Times	631146	631147	631148
Test pulse duration, safety outputs	15 - 120 µs	15 - 120 µs	15 - 120 µs
Supply interruption before de-energisation	0 ms	0 ms	0 ms
Response time t1	10 ms	11 ms	11 ms
Max. response time with cascading			
One subscriber unit	18 ms	18 ms	18 ms
Two subscriber units	20 ms	20 ms	20 ms
Environmental data	631146	631147	631148
Ambient temperature			
Temperature range	0 - 55 °C	0 - 55 °C	0 - 55 °C
Storage temperature			
Temperature range	-25 - 70 °C	-25 - 70 °C	-25 - 70 °C

Environmental data	631146	631147	631148
Climatic suitability			
Humidity	15 ... 95 %	15 ... 95 %	15 ... 95 %
Condensation during operation	Not permitted	Not permitted	Not permitted
Vibration			
in accordance with the standard	EN 60068-2-6	EN 60068-2-6	EN 60068-2-6
Frequency	10 - 55 Hz	10 - 55 Hz	10 - 55 Hz
Amplitude	0,35 mm	0,35 mm	0,35 mm
Shock stress			
in accordance with the standard	EN 60068-2-29	EN 60068-2-29	EN 60068-2-29
Number of shocks	1000	1000	1000
Acceleration	10g	10g	10g
Duration	16 ms	16 ms	16 ms
Protection type			
in accordance with the standard	EN 60529	EN 60529	EN 60529
Housing	IP65	IP65	IP65
Mechanical data	631146	631147	631148
Cable length L1	0,2 m	0,2 m	0,2 m
Cable insulation material K1	PVC	PVC	PVC
Min. bending radius (fixed permanently) K1	1 x Ø	1 x Ø	1 x Ø
Min. bending radius (fixed permanently) cascading cable	1 x Ø	1 x Ø	1 x Ø
Connection type			
Receiver	M12, 5-pin male connector	M12, 5-pin male connector	M12, 5-pin male connector
Transmitter	M12, 5-pin male connector	M12, 5-pin male connector	M12, 5-pin male connector
Max. cable length	20 m	20 m	20 m
Material			
Top	Aluminium	Aluminium	Aluminium
End caps	Zamak	Zamak	Zamak
Front screen	PMMA	PMMA	PMMA
Max. torque setting			
Fixing screw	1,2 Nm	1,2 Nm	1,2 Nm
Cover for cascading adapter	0,2 Nm	0,2 Nm	0,2 Nm
Dimensions			
Height	480 mm	540 mm	600 mm
Width	15,4 mm	15,4 mm	15,4 mm
Depth	32,6 mm	32,6 mm	32,6 mm

Mechanical data	631146	631147	631148
Weight	650 g	700 g	750 g

Where standards are undated, the 2023-05 latest editions shall apply.

16 Technical details Order no. 631149-631151

General	631149	631150	631151
Certifications	CE, TÜV, cULus Listed	CE, TÜV, cULus Listed	CE, TÜV, cULus Listed
ESPE type	4	4	4
Sensor's mode of operation	Optical	Optical	Optical
Protected field height	660 mm	720 mm	750 mm
Resolution			
Protection type	Finger	Finger	Finger
Operating range	0,2 - 6 m	0,2 - 6 m	0,2 - 6 m
Detection capability	14 mm	14 mm	14 mm
Electrical data	631149	631150	631151
Supply voltage			
Voltage	24 V	24 V	24 V
Kind	DC	DC	DC
Voltage tolerance	-20 %/+20 %	-20 %/+20 %	-20 %/+20 %
Max. power consumption receiver	4,2 W	4,2 W	4,2 W
Max. power consumption transmitter	1,6 W	1,6 W	1,6 W
Protection class	3	3	3
Optical data	631149	631150	631151
Opening angle	-2,5 - 2,5 deg	-2,5 - 2,5 deg	-2,5 - 2,5 deg
Used wavelength range	850 nm	850 nm	850 nm
No. of beams	66	72	75
Semiconductor outputs	631149	631150	631151
OSSD safety outputs	2	2	2
Switching current per output	500 mA	500 mA	500 mA
Times	631149	631150	631151
Test pulse duration, safety outputs	15 - 120 µs	15 - 120 µs	15 - 120 µs
Supply interruption before de-energisation	0 ms	0 ms	0 ms
Response time t1	12 ms	13 ms	13 ms
Max. response time with cascading			
One subscriber unit	18 ms	18 ms	18 ms
Two subscriber units	20 ms	20 ms	20 ms
Environmental data	631149	631150	631151
Ambient temperature			
Temperature range	0 - 55 °C	0 - 55 °C	0 - 55 °C
Storage temperature			
Temperature range	-25 - 70 °C	-25 - 70 °C	-25 - 70 °C

Environmental data	631149	631150	631151
Climatic suitability			
Humidity	15 ... 95 %	15 ... 95 %	15 ... 95 %
Condensation during operation	Not permitted	Not permitted	Not permitted
Vibration			
in accordance with the standard	EN 60068-2-6	EN 60068-2-6	EN 60068-2-6
Frequency	10 - 55 Hz	10 - 55 Hz	10 - 55 Hz
Amplitude	0,35 mm	0,35 mm	0,35 mm
Shock stress			
in accordance with the standard	EN 60068-2-29	EN 60068-2-29	EN 60068-2-29
Number of shocks	1000	1000	1000
Acceleration	10g	10g	10g
Duration	16 ms	16 ms	16 ms
Protection type			
in accordance with the standard	EN 60529	EN 60529	EN 60529
Housing	IP65	IP65	IP65
Mechanical data	631149	631150	631151
Cable length L1	0,2 m	0,2 m	0,2 m
Cable insulation material K1	PVC	PVC	PVC
Min. bending radius (fixed permanently) K1	1 x Ø	1 x Ø	1 x Ø
Min. bending radius (fixed permanently) cascading cable	1 x Ø	1 x Ø	1 x Ø
Connection type			
Receiver	M12, 5-pin male connector	M12, 5-pin male connector	M12, 5-pin male connector
Transmitter	M12, 5-pin male connector	M12, 5-pin male connector	M12, 5-pin male connector
Max. cable length	20 m	20 m	20 m
Material			
Top	Aluminium	Aluminium	Aluminium
End caps	Zamak	Zamak	Zamak
Front screen	PMMA	PMMA	PMMA
Max. torque setting			
Fixing screw	1,2 Nm	1,2 Nm	1,2 Nm
Cover for cascading adapter	0,2 Nm	0,2 Nm	0,2 Nm
Dimensions			
Height	660 mm	720 mm	750 mm
Width	15,4 mm	15,4 mm	15,4 mm
Depth	32,6 mm	32,6 mm	32,6 mm

Mechanical data	631149	631150	631151
Weight	800 g	850 g	900 g

Where standards are undated, the 2023-05 latest editions shall apply.

17 Technical details Order no. 631152-631154

General	631152	631153	631154
Certifications	CE, TÜV, cULus Listed	CE, TÜV, cULus Listed	CE, TÜV, cULus Listed
ESPE type	4	4	4
Sensor's mode of operation	Optical	Optical	Optical
Protected field height	780 mm	840 mm	900 mm
Resolution			
Protection type	Finger	Finger	Finger
Operating range	0,2 - 6 m	0,2 - 6 m	0,2 - 6 m
Detection capability	14 mm	14 mm	14 mm
Electrical data	631152	631153	631154
Supply voltage			
Voltage	24 V	24 V	24 V
Kind	DC	DC	DC
Voltage tolerance	-20 %/+20 %	-20 %/+20 %	-20 %/+20 %
Max. power consumption receiver	4,2 W	4,2 W	4,2 W
Max. power consumption transmitter	1,6 W	1,6 W	1,6 W
Protection class	3	3	3
Optical data	631152	631153	631154
Opening angle	-2,5 - 2,5 deg	-2,5 - 2,5 deg	-2,5 - 2,5 deg
Used wavelength range	850 nm	850 nm	850 nm
No. of beams	78	84	90
Semiconductor outputs	631152	631153	631154
OSSD safety outputs	2	2	2
Switching current per output	500 mA	500 mA	500 mA
Times	631152	631153	631154
Test pulse duration, safety outputs	15 - 120 µs	15 - 120 µs	15 - 120 µs
Supply interruption before de-energisation	0 ms	0 ms	0 ms
Response time t1	13 ms	14 ms	14 ms
Max. response time with cascading			
One subscriber unit	18 ms	18 ms	18 ms
Two subscriber units	20 ms	20 ms	20 ms
Environmental data	631152	631153	631154
Ambient temperature			
Temperature range	0 - 55 °C	0 - 55 °C	0 - 55 °C
Storage temperature			
Temperature range	-25 - 70 °C	-25 - 70 °C	-25 - 70 °C

Environmental data	631152	631153	631154
Climatic suitability			
Humidity	15 ... 95 %	15 ... 95 %	15 ... 95 %
Condensation during operation	Not permitted	Not permitted	Not permitted
Vibration			
in accordance with the standard	EN 60068-2-6	EN 60068-2-6	EN 60068-2-6
Frequency	10 - 55 Hz	10 - 55 Hz	10 - 55 Hz
Amplitude	0,35 mm	0,35 mm	0,35 mm
Shock stress			
in accordance with the standard	EN 60068-2-29	EN 60068-2-29	EN 60068-2-29
Number of shocks	1000	1000	1000
Acceleration	10g	10g	10g
Duration	16 ms	16 ms	16 ms
Protection type			
in accordance with the standard	EN 60529	EN 60529	EN 60529
Housing	IP65	IP65	IP65
Mechanical data	631152	631153	631154
Cable length L1	0,2 m	0,2 m	0,2 m
Cable insulation material K1	PVC	PVC	PVC
Min. bending radius (fixed permanently) K1	1 x Ø	1 x Ø	1 x Ø
Min. bending radius (fixed permanently) cascading cable	1 x Ø	1 x Ø	1 x Ø
Connection type			
Receiver	M12, 5-pin male connector	M12, 5-pin male connector	M12, 5-pin male connector
Transmitter	M12, 5-pin male connector	M12, 5-pin male connector	M12, 5-pin male connector
Max. cable length	20 m	20 m	20 m
Material			
Top	Aluminium	Aluminium	Aluminium
End caps	Zamak	Zamak	Zamak
Front screen	PMMA	PMMA	PMMA
Max. torque setting			
Fixing screw	1,2 Nm	1,2 Nm	1,2 Nm
Cover for cascading adapter	0,2 Nm	0,2 Nm	0,2 Nm
Dimensions			
Height	780 mm	840 mm	900 mm
Width	15,4 mm	15,4 mm	15,4 mm
Depth	32,6 mm	32,6 mm	32,6 mm

Mechanical data	631152	631153	631154
Weight	900 g	950 g	1.100 g

Where standards are undated, the 2023-05 latest editions shall apply.

18 Technical details Order no. 631155-631157

General	631155	631156	631157
Certifications	CE, TÜV, cULus Listed	CE, TÜV, cULus Listed	CE, TÜV, cULus Listed
ESPE type	4	4	4
Sensor's mode of operation	Optical	Optical	Optical
Protected field height	960 mm	1.020 mm	1.050 mm
Resolution			
Protection type	Finger	Finger	Finger
Operating range	0,2 - 6 m	0,2 - 6 m	0,2 - 6 m
Detection capability	14 mm	14 mm	14 mm
Electrical data	631155	631156	631157
Supply voltage			
Voltage	24 V	24 V	24 V
Kind	DC	DC	DC
Voltage tolerance	-20 %/+20 %	-20 %/+20 %	-20 %/+20 %
Max. power consumption receiver	4,2 W	4,2 W	4,2 W
Max. power consumption transmitter	1,6 W	1,6 W	1,6 W
Protection class	3	3	3
Optical data	631155	631156	631157
Opening angle	-2,5 - 2,5 deg	-2,5 - 2,5 deg	-2,5 - 2,5 deg
Used wavelength range	850 nm	850 nm	850 nm
No. of beams	96	102	105
Semiconductor outputs	631155	631156	631157
OSSD safety outputs	2	2	2
Switching current per output	500 mA	500 mA	500 mA
Times	631155	631156	631157
Test pulse duration, safety outputs	15 - 120 µs	15 - 120 µs	15 - 120 µs
Supply interruption before de-energisation	0 ms	0 ms	0 ms
Response time t1	15 ms	16 ms	16 ms
Max. response time with cascading			
One subscriber unit	18 ms	18 ms	18 ms
Two subscriber units	20 ms	20 ms	20 ms
Environmental data	631155	631156	631157
Ambient temperature			
Temperature range	0 - 55 °C	0 - 55 °C	0 - 55 °C
Storage temperature			
Temperature range	-25 - 70 °C	-25 - 70 °C	-25 - 70 °C

Environmental data	631155	631156	631157
Climatic suitability			
Humidity	15 ... 95 %	15 ... 95 %	15 ... 95 %
Condensation during operation	Not permitted	Not permitted	Not permitted
Vibration			
in accordance with the standard	EN 60068-2-6	EN 60068-2-6	EN 60068-2-6
Frequency	10 - 55 Hz	10 - 55 Hz	10 - 55 Hz
Amplitude	0,35 mm	0,35 mm	0,35 mm
Shock stress			
in accordance with the standard	EN 60068-2-29	EN 60068-2-29	EN 60068-2-29
Number of shocks	1000	1000	1000
Acceleration	10g	10g	10g
Duration	16 ms	16 ms	16 ms
Protection type			
in accordance with the standard	EN 60529	EN 60529	EN 60529
Housing	IP65	IP65	IP65
Mechanical data	631155	631156	631157
Cable length L1	0,2 m	0,2 m	0,2 m
Cable insulation material K1	PVC	PVC	PVC
Min. bending radius (fixed permanently) K1	1 x Ø	1 x Ø	1 x Ø
Min. bending radius (fixed permanently) cascading cable	1 x Ø	1 x Ø	1 x Ø
Connection type			
Receiver	M12, 5-pin male connector	M12, 5-pin male connector	M12, 5-pin male connector
Transmitter	M12, 5-pin male connector	M12, 5-pin male connector	M12, 5-pin male connector
Max. cable length	20 m	20 m	20 m
Material			
Top	Aluminium	Aluminium	Aluminium
End caps	Zamak	Zamak	Zamak
Front screen	PMMA	PMMA	PMMA
Max. torque setting			
Fixing screw	1,2 Nm	1,2 Nm	1,2 Nm
Cover for cascading adapter	0,2 Nm	0,2 Nm	0,2 Nm
Dimensions			
Height	960 mm	1.020 mm	1.050 mm
Width	15,4 mm	15,4 mm	15,4 mm
Depth	32,6 mm	32,6 mm	32,6 mm

Mechanical data	631155	631156	631157
Weight	1.150 g	1.250 g	1.250 g

Where standards are undated, the 2023-05 latest editions shall apply.

19 Technical details Order no. 631158-631160

General	631158	631159	631160
Certifications	CE, TÜV, cULus Listed	CE, TÜV, cULus Listed	CE, TÜV, cULus Listed
ESPE type	4	4	4
Sensor's mode of operation	Optical	Optical	Optical
Protected field height	1.080 mm	1.140 mm	1.200 mm
Resolution			
Protection type	Finger	Finger	Finger
Operating range	0,2 - 6 m	0,2 - 6 m	0,2 - 6 m
Detection capability	14 mm	14 mm	14 mm
Electrical data	631158	631159	631160
Supply voltage			
Voltage	24 V	24 V	24 V
Kind	DC	DC	DC
Voltage tolerance	-20 %/+20 %	-20 %/+20 %	-20 %/+20 %
Max. power consumption receiver	4,2 W	4,2 W	4,2 W
Max. power consumption transmitter	1,6 W	1,6 W	1,6 W
Protection class	3	3	3
Optical data	631158	631159	631160
Opening angle	-2,5 - 2,5 deg	-2,5 - 2,5 deg	-2,5 - 2,5 deg
Used wavelength range	850 nm	850 nm	850 nm
No. of beams	108	114	120
Semiconductor outputs	631158	631159	631160
OSSD safety outputs	2	2	2
Switching current per output	500 mA	500 mA	500 mA
Times	631158	631159	631160
Test pulse duration, safety outputs	15 - 120 µs	15 - 120 µs	15 - 120 µs
Supply interruption before de-energisation	0 ms	0 ms	0 ms
Response time t1	16 ms	17 ms	17 ms
Max. response time with cascading			
One subscriber unit	18 ms	18 ms	18 ms
Two subscriber units	20 ms	20 ms	20 ms
Environmental data	631158	631159	631160
Ambient temperature			
Temperature range	0 - 55 °C	0 - 55 °C	0 - 55 °C
Storage temperature			
Temperature range	-25 - 70 °C	-25 - 70 °C	-25 - 70 °C

Environmental data	631158	631159	631160
Climatic suitability			
Humidity	15 ... 95 %	15 ... 95 %	15 ... 95 %
Condensation during operation	Not permitted	Not permitted	Not permitted
Vibration			
in accordance with the standard	EN 60068-2-6	EN 60068-2-6	EN 60068-2-6
Frequency	10 - 55 Hz	10 - 55 Hz	10 - 55 Hz
Amplitude	0,35 mm	0,35 mm	0,35 mm
Shock stress			
in accordance with the standard	EN 60068-2-29	EN 60068-2-29	EN 60068-2-29
Number of shocks	1000	1000	1000
Acceleration	10g	10g	10g
Duration	16 ms	16 ms	16 ms
Protection type			
in accordance with the standard	EN 60529	EN 60529	EN 60529
Housing	IP65	IP65	IP65
Mechanical data	631158	631159	631160
Cable length L1	0,2 m	0,2 m	0,2 m
Cable insulation material K1	PVC	PVC	PVC
Min. bending radius (fixed permanently) K1	1 x Ø	1 x Ø	1 x Ø
Min. bending radius (fixed permanently) cascading cable	1 x Ø	1 x Ø	1 x Ø
Connection type			
Receiver	M12, 5-pin male connector	M12, 5-pin male connector	M12, 5-pin male connector
Transmitter	M12, 5-pin male connector	M12, 5-pin male connector	M12, 5-pin male connector
Max. cable length	20 m	20 m	20 m
Material			
Top	Aluminium	Aluminium	Aluminium
End caps	Zamak	Zamak	Zamak
Front screen	PMMA	PMMA	PMMA
Max. torque setting			
Fixing screw	1,2 Nm	1,2 Nm	1,2 Nm
Cover for cascading adapter	0,2 Nm	0,2 Nm	0,2 Nm
Dimensions			
Height	1.080 mm	1.140 mm	1.200 mm
Width	15,4 mm	15,4 mm	15,4 mm
Depth	32,6 mm	32,6 mm	32,6 mm

Mechanical data	631158	631159	631160
Weight	1.300 g	1.350 g	1.400 g

Where standards are undated, the 2023-05 latest editions shall apply.

20 Safety characteristic data



NOTICE

You must comply with the safety characteristic data in order to achieve the required safety level for your plant/machine.

Operating mode	EN ISO 13849-1: 2015	EN ISO 13849-1: 2015	EN IEC 62061 SIL CL/max.	EN IEC 62061 61508	EN/IEC 61511 61508	EN/IEC 61511 61508	EN ISO 13849-1: 2015
	PL	Category	SIL	PFH _D [1/h]	SIL	PFD	T _M [year]
2-ch. OSSD	PL e	Cat. 4	SIL 3	7,89E-09	–	–	20

Explanatory notes for the safety-related characteristic data:

- T_M is the maximum mission time in accordance with EN ISO 13849-1. The value also applies as the retest interval in accordance with EN/IEC 61508-6 and EN/IEC 61511 and as the proof test interval and mission time in accordance with EN IEC 62061

All the units used within a safety function must be considered when calculating the safety characteristic data.



INFORMATION

A safety function's SIL/PL values are **not** identical to the SIL/PL values of the units that are used and may differ from these.

21 Order reference

21.1 Safety light grid

Product type	Features	Order no.
PSEN op4F-SL-14-015/1	Safety light curtain for finger protection, protected field height of 150 mm	631140
PSEN op4F-SL-14-021/1	Safety light curtain for finger protection, protected field height of 210 mm	631141
PSEN op4F-SL-14-030/1	Safety light curtain for finger protection, protected field height of 300 mm	631142
PSEN op4F-SL-14-036/1	Safety light curtain for finger protection, protected field height of 360 mm	631143
PSEN op4F-SL-14-042/1	Safety light curtain for finger protection, protected field height of 420 mm	631144
PSEN op4F-SL-14-045/1	Safety light curtain for finger protection, protected field height of 450 mm	631145
PSEN op4F-SL-14-048/1	Safety light curtain for finger protection, protected field height of 480 mm	631146
PSEN op4F-SL-14-054/1	Safety light curtain for finger protection, protected field height of 540 mm	631147
PSEN op4F-SL-14-060/1	Safety light curtain for finger protection, protected field height of 600 mm	631148
PSEN op4F-SL-14-066/1	Safety light curtain for finger protection, protected field height of 660 mm	631149
PSEN op4F-SL-14-072/1	Safety light curtain for finger protection, protected field height of 720 mm	631150
PSEN op4F-SL-14-075/1	Safety light curtain for finger protection, protected field height of 750 mm	631151
PSEN op4F-SL-14-078/1	Safety light curtain for finger protection, protected field height of 780 mm	631152
PSEN op4F-SL-14-084/1	Safety light curtain for finger protection, protected field height of 840 mm	631153
PSEN op4F-SL-14-090/1	Safety light curtain for finger protection, protected field height of 900 mm	631154
PSEN op4F-SL-14-096/1	Safety light curtain for finger protection, protected field height of 960 mm	631155
PSEN op4F-SL-14-102/1	Safety light curtain for finger protection, protected field height of 1020 mm	631156
PSEN op4F-SL-14-105/1	Safety light curtain for finger protection, protected field height of 1050 mm	631157
PSEN op4F-SL-14-108/1	Safety light curtain for finger protection, protected field height of 1080 mm	631158
PSEN op4F-SL-14-114/1	Safety light curtain for finger protection, protected field height of 1140 mm	631159

Product type	Features	Order no.
PSEN op4F-SL-14-120/1	Safety light curtain for finger protection, protected field height of 1200 mm	631160

21.2 Accessories

Installation material

Product type	Features	Order no.
PSEN op SL Bracket C	Mounting bracket for safety light grid PSEN op SL, Bracket C for lateral mounting on the profile	631180
PSEN op SL Bracket L	Mounting bracket for safety light grid PSEN op SL, Bracket L for mounting where there is strong vibration	631181
PSEN op SL Bracket O	Mounting bracket for safety light grid PSEN op SL, Bracket O for minimum installation width	631182

Cable

Product type	Connection 1	Connection 2	Length	Order No.
PSEN op cable M12-5sf	unshielded, straight, M12, 5-pin, socket	Open cable	3 m	630310
			5 m	630311
			10 m	630312
			20 m	630298

Cascading

Product type	Connection 1	Connection 2	Length	Order No.
PSEN op SL cascading	M12, 5-pin, socket	5-pin, cascading adapter	0.1 m	631183
			0.5 m	631184
			1 m	631185

Test object

Product type	Features	Order no.
PSEN op Testpiece F 14m	Test rod for safety light curtain with finger protection, $\varnothing 14$ mm	630345

Deviating mirror

Product type	Features	Order no.
PSEN op Mirror-060/1	Deviating mirror, width 89 mm, height 545 mm for safety light grid with protected field height up to 420 mm	630901
PSEN op Mirror-090/1	Deviating mirror, width 89 mm, height 845 mm for safety light grid with protected field height up to 720 mm	630902
PSEN op Mirror-120/1	Deviating mirror, width 89 mm, height 1145 mm for safety light grid with protected field height up to 1020 mm	630903
PSEN op Mirror-165/1	Deviating mirror, width 89 mm, height 1595 mm for safety light grid with protected field height up to 1200 mm	630904

22 Appendix

22.1 Check list

The checklist below is intended as an aid in for the following work on a safety light curtain of PSEN op4F-SL Series:

- ▶ commissioning,
- ▶ recommissioning, and
- ▶ running the specified regular check.

Note that the check list is not intended to replace the plant-specific safety analysis required for commissioning/recommissioning, nor the resulting inspections and actions.



INFORMATION

Commissioning, recommissioning and regular inspection may only be carried out by qualified personnel.

We recommend that you keep the completed check list and store it with the machine documentation for reference.

No.	Action	OK	NOT OK	Notes
1	Check the safety category/standards			
	Does the category of the safety light curtain match the category required for the plant/machine?			
	Have the standards applicable for the plant/machine been considered?			
2	Check the safety light curtain ambient conditions			
	Have the environmental conditions been met (see Ambient conditions [18])?			
	Have the technical details been met for all the safety light curtain components?			
3	Check access to the danger zone Are all access points to the danger zone safeguarded either by safety light curtains or by mechanical safeguards?			
4	Check minimum distance to danger zone			
	Has the minimum distance been calculated in accordance with the applicable standards?			
	Has the calculated minimum distance been maintained at all points?			
5	Check protected field			
	Has the ability to creep underneath the protected field undetected been excluded?			

No.	Action	OK	NOT OK	Notes
6	Check safety light curtain			
	Make sure that there are no objects in front of the safety light curtain (trailing cable, crossbeams, struts, covers, etc.).			
	Make sure that there are no transparent materials between the monitored protected field and the safety light curtain (such as the glass panel).			
	Are all the mechanical connections on the safety light curtain attached correctly?			
	Are all the electrical connections to the safety light curtain wired correctly?			
	Is the status of the safety light curtain displayed correctly (see Status information [ 44])?			
7	Check the effectiveness of the safety light curtain during the hazardous movement Is the safety light curtain effective throughout the whole of the plant/machine's hazardous movement?			
8	Check the output circuitry of the programmable control system			
	Have OSSDs been incorporated as required for the desired safety category?			
	Are the switching elements that are connected to the OSSDs (valves, contactors, etc.) monitored with feedback loops?			
	Does the wiring of the OSSDs match the circuit diagram?			
9	Check guard function for protected field of the safety light curtain: Violate the protected field at various points: The hazardous movement must be shut down.			
10	Switch off safety light curtain Is the hazardous movement stopped immediately when you switch off?			

23 Identification

The safety light grid's year and month of manufacture is encoded within its serial number.
The serial number is a 9-digit code.

X Y Y M #####

Legend

X	Internal designation (any letter)	
YY	Year of manufacture	
	15	= 2015
	16	= 2016
	17	= 2017
	...	
M	Month of manufacture	
	A = January	G = July
	B = February	H = August
	C = March	I = September
	D = April	L = October
	E = May	M = November
	F = June	N = December
#####	Consecutive number within the month	

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EC declaration of conformity

This product/these products meet the requirements of the directive 2006/42/EC on machinery of the European Parliament and of the Council. The complete EC Declaration of Conformity is available on the Internet at www.pilz.com/downloads.

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