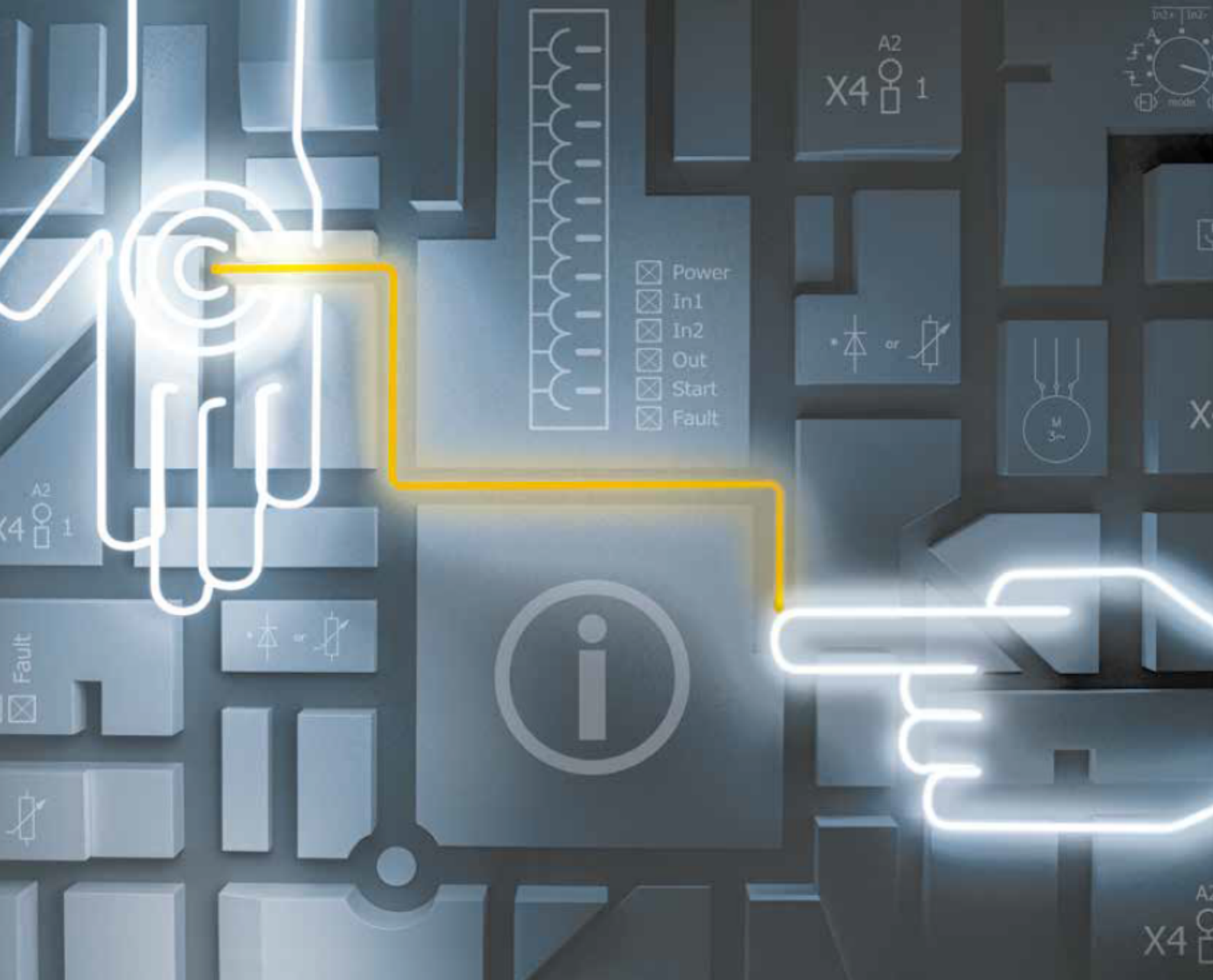




► PNOZ e8.1p

PILZ
THE SPIRIT OF SAFETY

Operating Manual-1002226-EN-10
- Safety relays



This document is the original document.

Where unavoidable, for reasons of readability, the masculine form has been selected when formulating this document. We do assure you that all persons are regarded without discrimination and on an equal basis.

All rights to this documentation are reserved by Pilz GmbH & Co. KG. Copies may be made for the user's internal purposes. Suggestions and comments for improving this documentation will be gratefully received.

Pilz®, PIT®, PMI®, PNOZ®, Primo®, PSEN®, PSS®, PVIS®, SafetyBUS p®, SafetyEYE®, SafetyNET p®, the spirit of safety® are registered and protected trademarks of Pilz GmbH & Co. KG in some countries.



SD means Secure Digital

Introduction	5
Validity of documentation	5
Using the documentation	5
Definition of symbols	5
Safety	6
Intended use	6
Safety regulations	6
Safety assessment	6
Use of qualified personnel	7
Warranty and liability	7
Disposal	7
For your safety	7
Unit features	8
Safety features	8
Block diagram/terminal configuration	8
Function description	9
Operating modes	10
Selecting sensors	10
Installation	10
Wiring	11
Preparing for operation	12
Supply voltage	12
Input circuit	12
Start circuit/feedback loop	13
Application example	14
Logic connection between several units	15
Operation	16
Status indicators	16
Faults – Interference	17
Dimensions in mm	22
Technical details	22
Safety characteristic data	26

Remove plug-in terminals27

Order reference27

Product.....27

Accessories.....27

EC declaration of conformity28

UKCA-Declaration of Conformity28

Introduction

Validity of documentation

This documentation is valid for the product PNOZ e8.1p. It is valid until new documentation is published.

This operating manual explains the function and operation, describes the installation and provides guidelines on how to connect the product.

Using the documentation

This document is intended for instruction. Only install and commission the product if you have read and understood this document. The document should be retained for future reference.

Definition of symbols

Information that is particularly important is identified as follows:



DANGER!

This warning must be heeded! It warns of a hazardous situation that poses an immediate threat of serious injury and death and indicates preventive measures that can be taken.



WARNING!

This warning must be heeded! It warns of a hazardous situation that could lead to serious injury and death and indicates preventive measures that can be taken.



CAUTION!

This refers to a hazard that can lead to a less serious or minor injury plus material damage, and also provides information on preventive measures that can be taken.



NOTICE

This describes a situation in which the product or devices could be damaged and also provides information on preventive measures that can be taken. It also highlights areas within the text that are of particular importance.

**INFORMATION**

This gives advice on applications and provides information on special features.

Safety**Intended use**

The PNOZ e8.1p is the evaluation device for safe line inspection with **PLID d1**. As the evaluation device for PLID d1, the PNOZ e8.1p achieves PL d (Cat. 2) in accordance with EN ISO 13849-1.

The safety relay PNOZ e8.1p provides a safety-related interruption of two safety circuits.

It may be used in conjunction with PLID d1

- ▶ In emergency stop equipment
- ▶ In safety circuits in accordance with EN 60204-1
- ▶ As an evaluation device for position switches with N/C / N/C combination

Improper use

The following is deemed improper use in particular:

- ▶ Any component, technical or electrical modification to the product,
- ▶ Use of the product outside the areas described in this operating manual,
- ▶ Use of the product outside the technical details (see chapter entitled [Technical Details](#) [📖 22]).

**NOTICE****EMC-compliant electrical installation**

The product is designed for use in an industrial environment. The product may cause interference if installed in other environments. If installed in other environments, measures should be taken to comply with the applicable standards and directives for the respective installation site with regard to interference.

Safety regulations**Safety assessment**

Before using a device, a safety assessment in accordance with the Machinery Directive is required.

As an individual component, the product meets functional safety requirements in accordance with EN ISO 13849. However, this does not guarantee the functional safety of the overall plant/machine. To achieve the relevant safety level of the overall plant/machine's required safety functions, each safety function needs to be considered separately.

Use of qualified personnel

The products may only be assembled, installed, programmed, commissioned, operated, de-commissioned and maintained by persons who are competent to do so.

A competent person is a qualified and knowledgeable person who, because of their training, experience and current professional activity, has the specialist knowledge required. In order to inspect, assess and handle products, devices, systems, plant and machinery, this person must be familiar with the state of the art and the applicable national, European and international laws, directives and standards.

It is the company's responsibility only to employ personnel who

- ▶ Are familiar with the basic regulations concerning health and safety / accident prevention,
- ▶ Have read and understood the information provided in the section entitled Safety
- ▶ Have a good knowledge of the generic and specialist standards applicable to the specific application.

Warranty and liability

All claims to warranty and liability will be rendered invalid if

- ▶ The product was used contrary to the purpose for which it is intended,
- ▶ Damage can be attributed to not having followed the guidelines in the manual,
- ▶ Operating personnel are not suitably qualified,
- ▶ Any type of modification has been made (e.g. exchanging components on the PCB boards, soldering work etc.).

Disposal

- ▶ In safety-related applications, please comply with the mission time T_M stated in the safety-related characteristic data.
- ▶ When decommissioning, please comply with local regulations regarding the disposal of electronic devices (e.g. Electrical and Electronic Equipment Act).

For your safety

The unit meets all the necessary conditions for safe operation. However, please note the following:

- ▶ Please make sure you shut down the supply voltage or open the input circuit (e.g. operate the E-STOP pushbutton) when performing maintenance work (e.g. when replacing contactors), otherwise the unit might switch on unexpectedly in the case of a wiring error.

Unit features

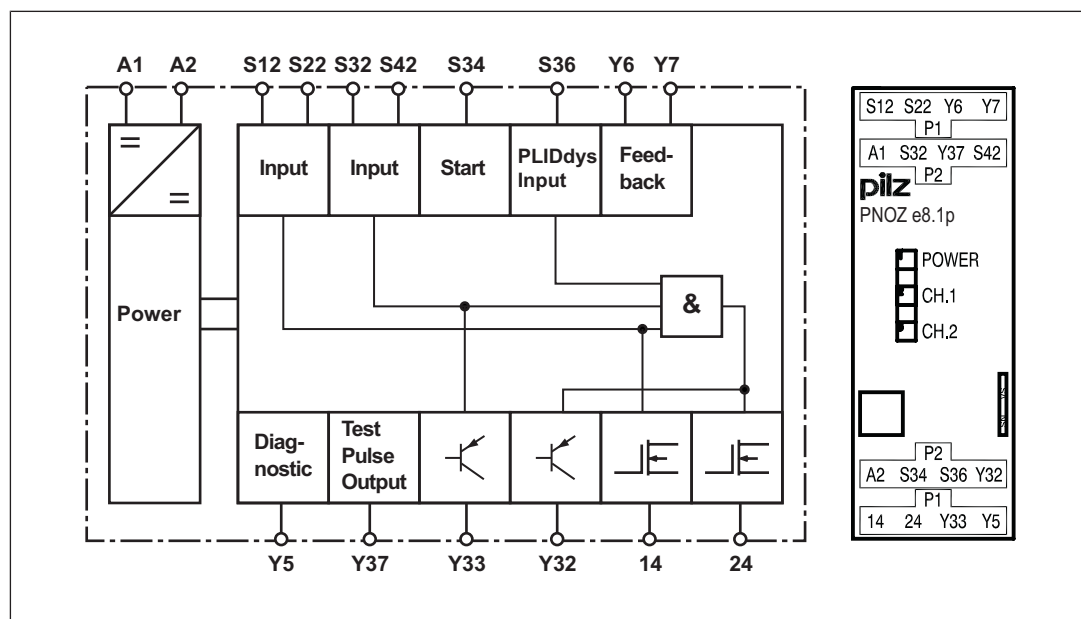
- ▶ Outputs using semiconductor technology:
 - 2 safety outputs
 - 2 auxiliary outputs
 - 1 test pulse output
- ▶ Connection options:
 - PLID d1
 - E-STOP pushbuttons
 - Safety gate limit switches
 - Start button
 - Proximity switch
 - Position switch with N/C / N/C combination
- ▶ To process signals from output signal switching devices (OSSDs) on light grids
- ▶ LED display for:
 - Supply voltage
 - Switch state of safety outputs
- ▶ Feedback loops for monitoring external contactors

Safety features

The relay meets the following safety requirements:

- ▶ The circuit is redundant with built-in self-monitoring.
- ▶ The safety device remains effective in the case of a component failure.
- ▶ The safety outputs are tested periodically using an off-test.

Block diagram/terminal configuration



Function description

When supply voltage is applied and the set operating mode is detected (initialisation phase), the "POWER" LED is lit. The unit is ready for operation when the feedback loops are closed.

- ▶ Input circuit S12, S22 is closed (e.g. E-STOP pushbutton not operated):
 - The LED "CH.1" is lit.
 - There is a high signal at safety output 14, the unit is active.
- ▶ Input circuit S12, S22 is opened (e.g. E-STOP pushbutton operated):
 - The LEDs "CH.1" and "CH.2" go out.
 - There is a low signal at safety outputs 14 and 24 and auxiliary output Y32.

Input circuit S32, S42 is AND-linked with input circuit S12, S22 and PLIDdys input S36. The result of the logic operation can be viewed through safety output 24 and auxiliary output Y32. If

- ▶ Input circuit S12, S22 is closed (e.g. E-STOP pushbutton not operated)
and
- ▶ Input circuit S32, S42 is closed (e.g. safety gate closed)
and
- ▶ PLID d1 is connected to PLIDsys input S36, the input circuit and the contact (E-STOP pushbutton or start button) are closed and the cable routing is error-free, then
 - The LED "CH.2" is lit and
 - There is a high signal at safety outputs 14 and 24 and auxiliary output Y32. The unit is active.
- ▶ Input circuit S32, S42 is opened (e.g. safety gate opened), then
 - The LED "CH.2" goes out and
 - There is a low signal at safety output 24 and auxiliary output Y32.

Auxiliary output Y33 indicates the status of input circuit S32, S42. There is a high signal at the auxiliary output if the input circuit S32, S42 is closed (e.g. safety gate closed).

Feedback loop

Before a safety output is switched on, a test is run to establish whether the contacts at feedback loop inputs Y6 and Y7 are closed. If a contact is open, an error is detected and LEDs CH.1 and CH.2 will flash alternately. It will not be possible to switch the unit back on until the feedback loops are closed and the safety function has been reset.

The feedback loop contacts are also checked when the signal at the output changes from high to low. After this signal change, the contacts at the feedback loop inputs must close within 150 ms. If a contact is still open after 150 ms has elapsed, an error is detected and is displayed as a flashing code 1,8 (see [Faults – Interference](#)  17). It will not be possible to switch the unit back on until the error has been rectified and the supply voltage has been switched off and then on again.

Operating modes

- ▶ Single-channel operation: Input wiring in accordance with EN 60204, no redundancy in the input circuit; earth faults in the input circuit and start circuit are detected.
- ▶ Dual-channel operation: Redundant input circuit; earth faults in the input circuit and start circuit are detected.
- ▶ Automatic start: Unit is active once the input circuit has been closed.
- ▶ Monitored start: Unit is not active until the start button has been operated and then released.
- ▶ Increase in the number of available contacts by connecting contact expansion modules or external contactors/relays.

Selecting sensors

When selecting sensors, you must comply with the technical details of the input circuits on the PNOZelog units.

Installation



CAUTION!

Electrostatic discharge can damage components on the safety system!

Ensure against discharge before touching the safety system, e.g. by touching an earthed, conductive surface or by wearing an earthed armband.

- ▶ Install the safety relay in a control cabinet with a protection type of at least IP54.
- ▶ Use the notch on the rear of the unit to attach it to a DIN rail (35 mm).
- ▶ When installed vertically: Secure the unit by using a fixing element (e.g. retaining bracket or end angle).



NOTICE

If you are connecting several units logically, please note the guidelines in the section entitled [Logic connection between several units](#) [ 15].

Wiring

Please note:

- ▶ Information given in the "[Technical details \[22\]](#)" must be followed.
- ▶ Use copper wiring with a temperature stability of 60/75 °C.
- ▶ To prevent EMC interferences (particularly common-mode interferences) the measures described in EN 60204-1 must be executed. This includes the separate routing of cables of the control circuits (input, start and feedback loop) from other cables for energy transmission or the shielding of cables, for example.
- ▶ Calculation of the max. cable length $l_{\max}$ in the input circuit:

$$l_{\max} = \frac{R_{l\max}}{R_l / \text{km}}$$

$R_{l\max}$ = max. overall cable resistance (see [Technical details \[22\]](#))

R_l / km = cable resistance/km

- ▶ Cables that have to be laid outside the control cabinet must be protected from mechanical damage, e.g. by installing them in a conduit.
- ▶ The unit and the input circuits must always be supplied by a single power supply.
- ▶ Safety outputs 14 and 24 should exclusively be used for safe applications.
- ▶ The safety outputs must **not** be connected to control inputs.
- ▶ To suppress the pulse on switching off at safety outputs 14 and 24, use the terminal block with filter (see [Order reference \[27\]](#)).
- ▶ You must comply with the idling capacity at safety outputs 14 and 24 (see [Technical details \[22\]](#)).
- ▶ Only contactors with positive-guided contacts should be used for safety functions.
- ▶ Outputs Y32 and Y33 are auxiliary outputs, e.g. for communication with a PLC or text display.
- ▶ Do **not** use auxiliary outputs Y32 and Y33 for safety circuits!
- ▶ Use freewheel diodes to drive inductive loads (e.g. contactors or relays) with the safety/ auxiliary outputs.
- ▶ When connecting magnetically operated, reed proximity switches, ensure that the max. peak inrush current (on the input circuit) does not overload the proximity switch.
- ▶ The power supply must comply with the regulations for extra low voltages with protective electrical separation (SELV, PELV) in accordance with VDE 0100, Part 410.
- ▶ Terminal Y5 is provided for Pilz-internal diagnostic purposes.
- ▶ Where one line is to be monitored, only use one PNOZ e8.1p and one PLID d1. Route the line so that it is protected.

Preparing for operation

Supply voltage

Supply voltage	AC	DC

Input circuit

Evaluation device for PLID d1:

The PLID d1 should be wired as described in the operating manual for PLID d1.

Input circuit	Input circuit S12, S22	Input circuit S32, S42
Single-channel		
Dual-channel (without detection of shorts across contacts)		
Light guard or safety switch, detection of shorts across contacts via ESPE		

The E-STOP pushbutton and safety gate switch symbolise a trigger element with N/C / N/C combination.

Input circuit	Input circuit S36, A2
PLID d1 Connection example with N/C contact (continuous test)	
PLID d1 Connection example with N/O contact (manual test)	

**CAUTION!**

A short circuit on the pushbutton or on the supply line to the pushbutton is not monitored!

Use appropriate measures to prevent a short circuit on the pushbutton.

Start circuit/feedback loop

Terminals Y6 and Y7 are used to connect the feedback loops and also to define the start behaviour.

- ▶ The Y6 terminal is used to
 - Determine the start behaviour for input circuit S12, S22 and
 - To connect the feedback loop for safety output 14.
- ▶ The Y7 terminal is used to
 - Determine the start behaviour for input circuit S32, S42 and
 - Connect the feedback loop for safety output 24.

Start behaviour	Input circuit S12, S22	Input circuit S32, S42
Automatic start		
Monitored start		

Feedback loop unconnected:

If you do not wish to connect any contacts to the feedback loop, replace the contacts at Y6 / Y7 with a bridge, depending on the required start behaviour.

**NOTICE****With automatic start**

The unit starts up automatically when the safeguard is reset, e.g. when the E-STOP pushbutton is released. Use external circuit measures to prevent an unexpected restart.

Application example

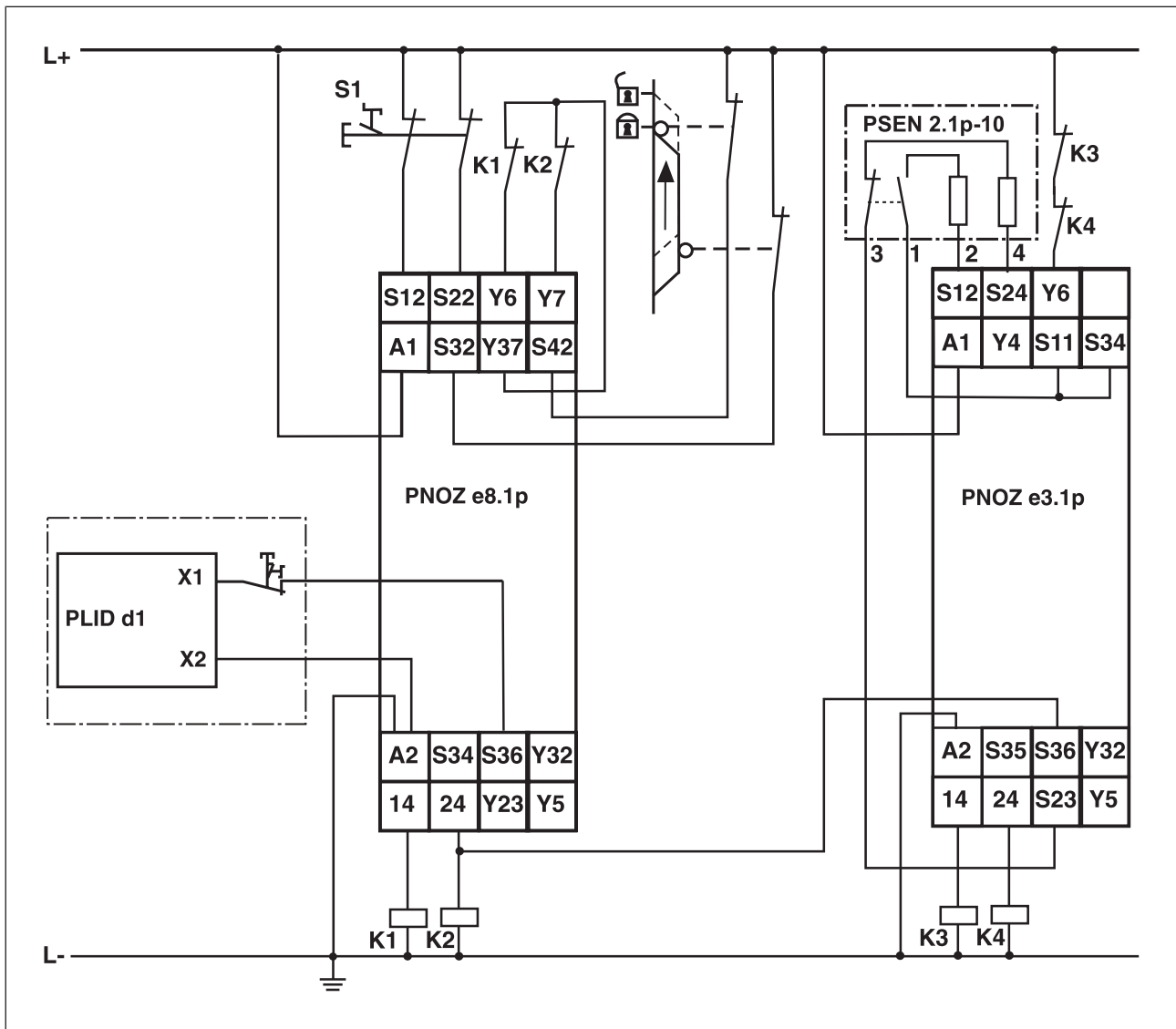


Fig.: Safe line inspection with PLID d1 and AND-link with PNOZ e3.1p

Logic connection between several units

Units from the PNOZelog product range can be logically connected to each other and to units from the PNOZmulti product range. On the PNOZelog, input S35 is intended for the logic OR connection and input S36 for the logic AND connection. Safety outputs 14 and 24 on the PNOZelog are suitable for logic connections.

When linking several units, please note the following:

- ▶ When PNOZelog units are linked logically to each other, a safety output from a PNOZelog unit may be connected to logic inputs from one or more PNOZelog units.
- ▶ When linking PNOZelog units logically to PNOZmulti units
 - a cascading output from PNOZmulti units may be connected to logic inputs on PNOZelog units
or
 - a safety output from PNOZelog units may be connected to cascading inputs on PNOZmulti units.
- ▶ The unit with the lowest PL value determines the PL value of the entire circuit.
- ▶ PNOZ e1p, PNOZ e8.1p: These units do not have logic inputs. Their safety outputs can be used to logically link the units to the logic inputs of other PNOZelog units or to the cascading inputs from PNOZmulti units.
- ▶ Safety outputs from the PNOZ e1p are suitable for logic connections from unit version 3.0.
- ▶ Each safety output on a PNOZelog unit that is connected to the load may also be connected to the logic inputs of a maximum of four PNOZelog units.
- ▶ Up to 50 logic inputs from PNOZelog units can be connected to safety outputs with no load.
- ▶ Logically linking the units leads to delays when switching on and off (see on-delay and response time in the [Technical details](#)  22]). These are added up with each unit that is logically linked.
- ▶ Install all the logically linked units in the same control cabinet or ensure that faults regarding the units' connection are excluded, e.g. via protected installation of the connection cables.
- ▶ All linked units must be connected to the same supply voltage.

Operation



NOTICE

The safety functions should be checked after initial commissioning and each time the plant/machine is changed. The safety functions may only be checked by qualified personnel.



INFORMATION

The safety outputs are constantly checked via test pulses. This may generate a humming noise on the connected contactors, which does not affect the function. The test pulses also mean that, when measured with a multi-meter, the voltage at the safety outputs is displayed to be less than it actually is.

The unit detects the set operating mode once supply voltage is applied. During this time (initialisation phase) the "POWER" LED will flash. The unit is ready for operation when the "POWER" LED is lit continuously.

LEDs indicate the status and errors during operation:



LED on



LED flashes

Status indicators



POWER

Supply voltage is present, operating mode is detected.



POWER

Initialisation phase



CH.1

There is a high signal at safety output 14.



CH.2

There is a high signal at safety output 24.

Faults – Interference



INFORMATION

Supply interruptions lasting longer than 20 ms are detected as an error. The LEDs indicate an error and the safety outputs carry a low signal. The plant or machinery driven via the safety outputs will be shut down. The unit can only be restarted when the supply voltage is switched off for at least 1 s and then switched on again.

Fault

Fault conditions are indicated by flashing the LEDs. There are faults that are displayed via periodic flashing (see table "Display of fault conditions") and faults where an error code can be determined via the number of flashes (see table "Relationship between the number of flashes and the decimal error code"). These faults are always indicated by three short flashes at LED CH.1 or CH.2. After a longer pause, the LED will then flash at one second intervals. The number of LED flashes corresponds to a digit in the error code. The error code can consist of up to 4 digits. The digits are separated by a longer period without flashing. The entire sequence is constantly repeated.



INFORMATION

Error code 0: 16 flashes

Display of fault conditions

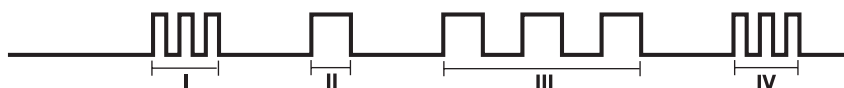
LED	Fault	Remedy
LEDs unlit	Supply voltage is missing, too low, wrongly connected	Connect supply voltage: A1 - +24 VDC and A2 - 0 VDC Permitted voltage range: 19.2 ... 30 VDC
POWER flashes	Unknown operating mode, initialisation phase, start not executed	Depending on operating mode: Press start button or perform start-up test
CH.1 or CH.2 flash a code	Error coding, see table "Error code [ 20]"	See table "Error code [ 20]"
CH.1 and CH.2 flash alternately	1.) Feedback loop open on start-up 2.) Only one channel of the input circuit is open or is partially operated	1.) Close feedback loop, open input circuit, start unit again 2.) Open both input circuit channels or activate and then clear the safety mat

Examples

Error code 1, 3:

LED CH.1 or CH.2 flashes

- ▶ 3 times, short
- ▶ Pause
- ▶ Once for one second
- ▶ Pause
- ▶ 3 times, for one second each



Error code 1:

LED CH.1 or CH.2 flashes

- ▶ 3 times, short
- ▶ Pause
- ▶ Once for one second



Error code 1, 0:
LED CH.1 or CH.2 flashes

- ▶ 3 times, short
- ▶ Pause
- ▶ Once for one second
- ▶ Pause
- ▶ 16 times, for one second each



- I Code for error message
- II Code for 1st digit
- III Code for 2nd digit
- IV Code for error message repeated

The table below shows the relationship between the number of flashes and the error code.
The key to the error codes is described in the Error coding table.

Number of flashes	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
Decimal error code	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	0

Error coding

**INFORMATION**

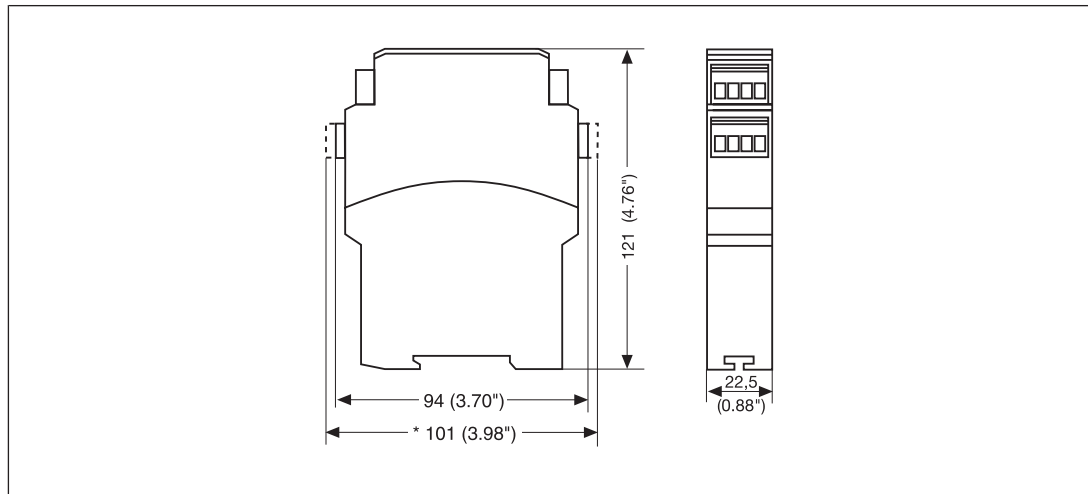
Each time a fault is rectified, switch the supply voltage off for at least 1 s and then switch it back on.

Decimal error code	Number of flashes	Description	Remedy
1	3x short – 1x long – 3x short	Faulty wiring, short circuit	Wiring error at start input, input circuits, feedback loop or programming input
2	3x short – 2x long – 3x short		
3	3x short – 3x long – 3x short		
4	3x short – 4x long – 3x short	In the initialisation phase, short circuit between the safety outputs and +24 VDC	Rectify wiring error at terminals 14, 24
...	...		
9	3x short – 9x long – 3x short		
10	3x short – 10x long – 3x short	During operation, short circuit between the safety outputs and +24 VDC	Rectify wiring error at terminals 14, 24
...	...		
1, 0	3x short – 1x long – 16x long – 3x short		
1, 1	3x short – 1x long – 1x long – 3x short		
1, 9	3x short – 1x long – 9x long – 3x short		
10.1	3x short – 10x long – 1x long – 3x short		
14.5	3x short – 14x long – 5x long – 3x short		
1, 2	3x short – 1x long – 2x long – 3x short	During operation, short circuit between the safety outputs and 0 VDC or $U_B < 19.2$ VDC	Rectify wiring error at terminals 14, 24; Keep within the supply voltage range of 19.2 ... 30 VDC
1, 3	3x short – 1x long – 3x long – 3x short		
1, 12	3x short – 1x long – 12x long – 3x short		
1, 13	3x short – 1x long – 13x long – 3x short		
1, 4	3x short – 1x long – 4x long – 3x short	Operating mode changed during operation	Check wiring for the operating mode and rectify fault

Decimal error code	Number of flashes	Description	Remedy
1, 5	3x short – 1x long – 5x long – 3x short	Unexpected status at S36	Check wiring at terminal S36
1, 6	3x short – 1x long – 6x long – 3x short	Wiring of operating mode “with detection of shorts across contacts” faulty	Rectify wiring error at input circuits
1, 7	3x short – 1x long – 7x long – 3x short		
1, 8	3x short – 1x long – 8x long – 3x short	1. Maximum time of feedback loop monitoring exceeded 2. PNOZ e6.1p, PNOZ e6vp: External feedback loop closed, but internal feedback loop faulty	1. Check contactor for contact welding 2. No user remedy possible. Change the unit.
1, 11	3x short – 1x long – 11x long – 3x short		
1, 10	3x short – 1x long – 10x long – 3x short	Open circuit	Check safety mat wiring
5, 10	3x short – 5x long – 10x long – 3x short	$U_B < 19.2$ VDC	Keep within the supply voltage range of 19.2 ... 30 VDC
8, 1	3x short – 8x long – 1x long – 3x short	Invalid operating mode	Check wiring for the operating mode and rectify fault
8, 2	3x short – 8x long – 2x long – 3x short	Supply interrupted, possibly caused by a short to earth	Rectify wiring error at terminal A1 or check supply voltage
8, 3	3x short – 8x long – 3x long – 3x short		
14, 13	3x short – 14x long – 13x long – 3x short		
2, 0, 0	3x short – 2x long – 16x long – 16x long – 3x short	$U_B < 19.2$ VDC	Keep within the supply voltage range of 19.2 ... 30 VDC
2, 0, 1	3x short – 2x long – 16x long – 1x long – 3x short		
2, 0, 2	3x short – 2x long – 16x long – 2x long – 3x short	In the initialisation phase, short circuit between the safety outputs and +24 VDC	Rectify wiring error at terminals 14, 24
2, 0, 3	3x short – 2x long – 16x long – 3x long – 3x short	$U_B < 19.2$ VDC	Keep within the supply voltage range of 19.2 ... 30 VDC

Dimensions in mm

* With spring-loaded terminals



Technical details

Where standards are undated, the 2020-07 valid editions apply.

General	774198	784198
Certifications	CE, EAC, TÜV, UKCA, cULus Listed	CE, EAC, TÜV, UKCA, cULus Listed
Electrical data	774198	784198
Supply voltage		
Voltage	24 V	24 V
Kind	DC	DC
Voltage tolerance	-15 %/+10 %	-15 %/+10 %
Output of external power supply (DC) at no load	3 W	3 W
Residual ripple DC	20 %	20 %
Duty cycle	100 %	100 %
External unit fuse protection F1 max.	6 A slow/10 A quick	6 A slow/10 A quick
Inputs	774198	784198
Voltage at		
Input circuit DC	24 V	24 V
Start circuit DC	24 V	24 V
Feedback loop DC	24 V	24 V
Logic input	24 V	24 V
Current at		
Input circuit DC	5 mA	5 mA
Start circuit DC	5 mA	5 mA
Feedback loop DC	5 mA	5 mA
Logic input	5 mA	5 mA

Inputs	774198	784198
Max. overall cable resistance R _I -max		
Start circuit and feedback loop	1.000 Ohm	1.000 Ohm
Input circuit, single-channel	1.000 Ohm	1.000 Ohm
Input circuit, dual-channel	2.000 Ohm	2.000 Ohm
Max. cable capacitance	450 nF	450 nF
Semiconductor outputs	774198	784198
Overall performance ext. Load, semiconductor	80 W	80 W
Number of safety outputs		
Instantaneous	2	2
Number of auxiliary outputs	2	2
Number of test pulse outputs	1	1
Residual current at "0" signal	0,5 mA	0,5 mA
Max. internal voltage drop	1 V	1 V
Switching capability, 2 safety outputs under load		
Current at UB ≤ 26.5 V	1,5 A	1,5 A
Power at UB ≤ 26.5 V	40 W	40 W
Switching capability, 1 safety output under load		
Current at UB ≤ 26.5 V	2 A	2 A
Power at UB ≤ 26.5 V	50 W	50 W
Conditional rated short circuit current	100 A	100 A
Utilisation category in accordance with EN 60947-1	DC-12	DC-12
Max. cable capacitance at the outputs without load	2 nF	2 nF
Voltage auxiliary and test pulse outputs	24 V	24 V
Current auxiliary and test pulse outputs	0,5 A	0,5 A
Times	774198	784198
Switch-on delay		
After power on	3 s	3 s
with automatic start typ.	60 ms	60 ms
with automatic start max.	210 ms	210 ms
with monitored start typ.	120 ms	120 ms
with monitored start max.	260 ms	260 ms
Logic inputs typ.	150 ms	150 ms
Logic inputs max.	200 ms	200 ms
Response time t _r semiconductor outputs		
via input circuit max.	35 ms	35 ms
via logic input max.	50 ms	50 ms

Times	774198	784198
Max. time of feedback loop monitoring	150 ms	150 ms
Supply interruption before de-energisation	20 ms	20 ms
Simultaneity, channel 1 and 2 max.	∞	∞
Environmental data	774198	784198
Climatic suitability	EN 60068-2-78	EN 60068-2-78
Ambient temperature		
Temperature range	-10 - 55 °C	-10 - 55 °C
Storage temperature		
Temperature range	-25 - 70 °C	-25 - 70 °C
Climatic suitability		
Humidity	93 % r. h. at 40 °C	93 % r. h. at 40 °C
Condensation during operation	Not permitted	Not permitted
EMC	EN 60947-5-1, EN 61000-6-2, EN 61000-6-4, EN 61326-3-1	EN 60947-5-1, EN 61000-6-2, EN 61000-6-4, EN 61326-3-1
Vibration		
in accordance with the standard	EN 60068-2-6	EN 60068-2-6
Frequency	10 - 55 Hz	10 - 55 Hz
Amplitude	0,35 mm	0,35 mm
Airgap creepage		
in accordance with the standard	EN 60947-1	EN 60947-1
Overvoltage category	III	III
Pollution degree	2	2
Rated insulation voltage	30 V	30 V
Rated impulse withstand voltage	0,8 kV	0,8 kV
Protection type		
Housing	IP40	IP40
Terminals	IP20	IP20
Mounting area (e.g. control cabinet)	IP54	IP54
Mechanical data	774198	784198
Mounting position	Any	Any
Material		
Bottom	PPO UL 94 V1	PPO UL 94 V1
Front	ABS UL 94 V0	ABS UL 94 V0
Top	PPO UL 94 V1	PPO UL 94 V1
Connection type	Screw terminal	Spring-loaded terminal
Mounting type	plug-in	–

Mechanical data	774198	784198
Conductor cross section with screw terminals		
1 core flexible	0,25 - 2,5 mm², 24 - 12 AWG	–
2 core with the same cross section, flexible with crimp connectors, no plastic sleeve	0,25 - 1 mm², 24 - 16 AWG	–
2 core with the same cross section, flexible without crimp connectors or with TWIN crimp connectors	0,2 - 1,5 mm², 24 - 16 AWG	–
Torque setting with screw terminals	0,5 Nm	–
Stripping length with screw terminals	7 mm	–
Conductor cross section with spring-loaded terminals: Flexible with/without crimp connector	–	0,2 - 1,5 mm², 24 - 16 AWG
Spring-loaded terminals: Terminal points per connection	–	2
Stripping length with spring-loaded terminals	–	8 mm
Dimensions		
Height	94 mm	101 mm
Width	22,5 mm	22,5 mm
Depth	121 mm	121 mm
Weight	130 g	125 g

Safety characteristic data



NOTICE

You must comply with the safety characteristic data in order to achieve the required safety level for your plant/machine.

Operating mode	EN ISO 13849-1: 2015 PL	EN ISO 13849-1: 2015 Category	EN ISO 13849-1: 2015 PFH [1/h]	EN ISO 13849-1: 2015 T _M [year]
SC output via PLIDdys	PL d	Cat. 2	8,02E-09	20
SC output via 2-ch. input circuit	PL e	Cat. 4	3,44E-09	20

Explanatory notes for the safety-related characteristic data:

► T_M is the maximum mission time in accordance with EN ISO 13849-1.

All the units used within a safety function must be considered when calculating the safety characteristic data.



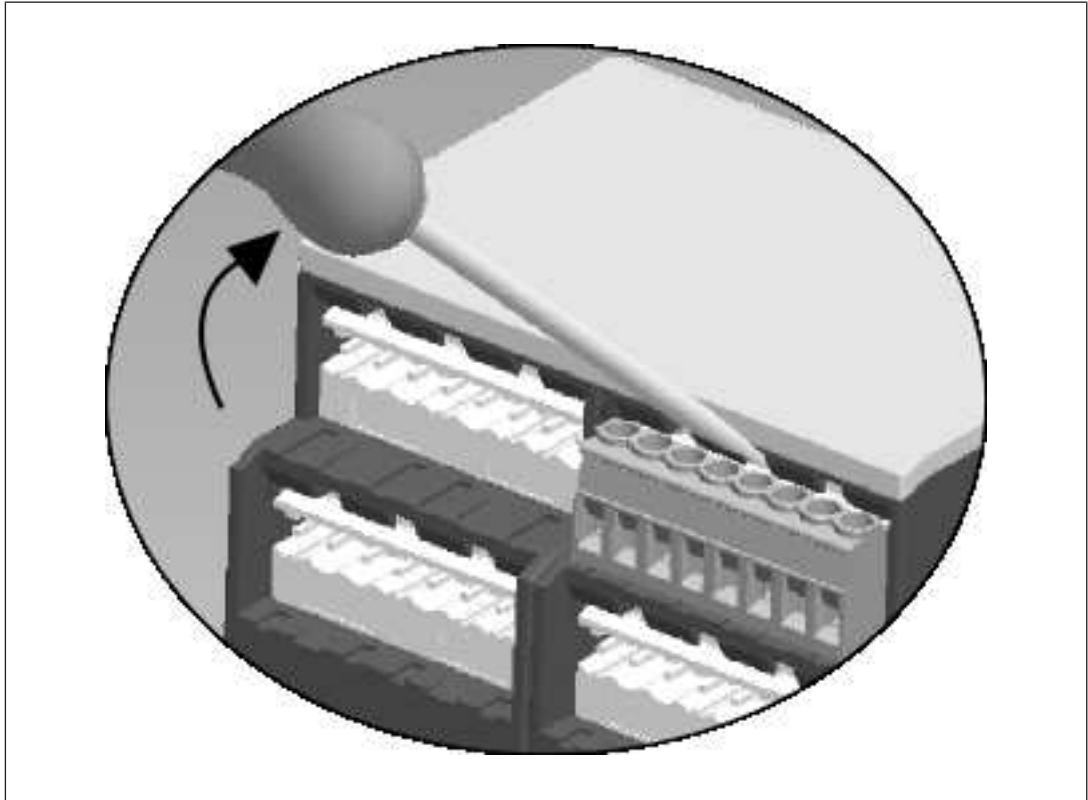
INFORMATION

A safety function's PL values are **not** identical to the PL values of the units that are used and may differ from these.

Remove plug-in terminals

Procedure

- Insert a suitable screwdriver into the housing recess behind the terminal.
- Do **not** remove the terminals by pulling the cables!
- Lever the terminal out.



Order reference

Product

Product type	Features	Connection type	Order no.
PNOZ e8.1p	24 V DC	Screw terminals	774198
PNOZ e8.1p C	24 V DC	Spring-loaded terminals	784198
PLID d1	24 V DC	Screw terminals	774260
PLID d1 C	24 V DC	Spring-loaded terminals	784260

Accessories

Product type	Features	Order no.
Terminal block filter 1	Terminal block with filter for 3-10 kOhm load range	774195
Terminal block filter 2	Terminal block with filter for 10-30 kOhm load range	774196

EC declaration of conformity

This product/these products meet the requirements of the directive 2006/42/EC on machinery of the European Parliament and of the Council. The complete EC Declaration of Conformity is available on the Internet at www.pilz.com/downloads.

Representative: Pilz GmbH & Co. KG, Felix-Wankel-Str. 2, 73760 Ostfildern, Germany

UKCA-Declaration of Conformity

This product(s) complies with following UK legislation: Supply of Machinery (Safety) Regulation 2008.

The complete UKCA Declaration of Conformity is available on the Internet at www.pilz.com/downloads.

Representative: Pilz Automation Technology, Pilz House, Little Colliers Field, Corby, Northamptonshire, NN18 8TJ United Kingdom, eMail: mail@pilz.co.uk

