



► P1HZ X1

PILZ
THE SPIRIT OF SAFETY

Operating Manual-20067-EN-10
- Safety relays



This document is a translation of the original document.

Where unavoidable, for reasons of readability, the masculine form has been selected when formulating this document. We do assure you that all persons are regarded without discrimination and on an equal basis.

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SD means Secure Digital

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Introduction

Validity of documentation

This documentation is valid for the product P1HZ X1. It is valid until new documentation is published.

This operating manual explains the function and operation, describes the installation and provides guidelines on how to connect the product.

Using the documentation

This document is intended for instruction. Only install and commission the product if you have read and understood this document. The document should be retained for future reference.

Definition of symbols

Information that is particularly important is identified as follows:



DANGER!

This warning must be heeded! It warns of a hazardous situation that poses an immediate threat of serious injury and death and indicates preventive measures that can be taken.



WARNING!

This warning must be heeded! It warns of a hazardous situation that could lead to serious injury and death and indicates preventive measures that can be taken.



CAUTION!

This refers to a hazard that can lead to a less serious or minor injury plus material damage, and also provides information on preventive measures that can be taken.



NOTICE

This describes a situation in which the product or devices could be damaged and also provides information on preventive measures that can be taken. It also highlights areas within the text that are of particular importance.

**INFORMATION**

This gives advice on applications and provides information on special features.

Safety**Intended use**

The two-hand control relay P1HZ X1 meets the requirements of EN ISO 13851 Type IIIA. It forces the operator to keep his hands outside the hazardous area during the hazardous movement. It is designed for use in two-hand control devices. Please note the type of two-hand control devices as stated in the relevant C standard.

**NOTICE**

The two-hand control relay may **not** be used on **press controllers**. It is only suitable for use where the risk analysis has established a low level of risk (e.g. PL c (Cat. 1) in accordance with EN ISO 13849-1).

Improper use

The following is deemed improper use in particular:

- ▶ Any component, technical or electrical modification to the product,
- ▶ Use of the product outside the areas described in this operating manual,
- ▶ Use of the product outside the technical details (see chapter entitled [Technical Details](#) [ 12]).

**NOTICE****EMC-compliant electrical installation**

The product is designed for use in an industrial environment. The product may cause interference if installed in other environments. If installed in other environments, measures should be taken to comply with the applicable standards and directives for the respective installation site with regard to interference.

Safety regulations**Safety assessment**

Before using a unit, a risk assessment is required in accordance with the Machinery Regulation.

Connecting additional units may result in further risks. Take the necessary measures to protect against corruption.

The product as an individual component fulfils the functional safety requirements in accordance with EN ISO 13849 and EN IEC 62061. However, this does not guarantee the functional safety of the overall plant/machine. To achieve the relevant safety level of the overall plant/machine's required safety functions, each safety function needs to be considered separately.

Use of qualified personnel

Product installation, assembly, programming, commissioning, operation, decommissioning and maintenance may only be carried out by competent persons.

A competent person is a qualified and knowledgeable person who, because of their training, experience and current professional activity, has the specialist knowledge required.

In order to inspect, assess and handle products, devices, systems, plant and machinery, this person must be familiar with the state of the art and the applicable national, European and international laws, regulations, directives and standards.

It is the company's responsibility only to employ personnel who

- ▶ Are familiar with the basic regulations concerning health and safety / accident prevention,
- ▶ Have read and understood the section on "Safety" in this description and
- ▶ Have a good knowledge of the generic and specialist standards applicable to the specific application.

Warranty and liability

All claims to warranty and liability will be rendered invalid if

- ▶ The product was used contrary to the purpose for which it is intended,
- ▶ Damage can be attributed to not having followed the guidelines in the manual,
- ▶ Operating personnel are not suitably qualified,
- ▶ Any type of modification has been made (e.g. exchanging components on the PCB boards, soldering work etc.).

Disposal

- ▶ In safety-related applications, please comply with the mission time T_M stated in the safety-related characteristic data.
- ▶ When decommissioning, please comply with local regulations regarding the disposal of electronic devices (e.g. Electrical and Electronic Equipment Act).

For your safety

The unit meets all the necessary conditions for safe operation. However, please note the following:

- ▶ Note for overvoltage category III: If voltages higher than low voltage (>50 VAC or >120 VDC) are present on the unit, connected control elements and sensors must have a rated insulation voltage of at least 250 V.

Unit features

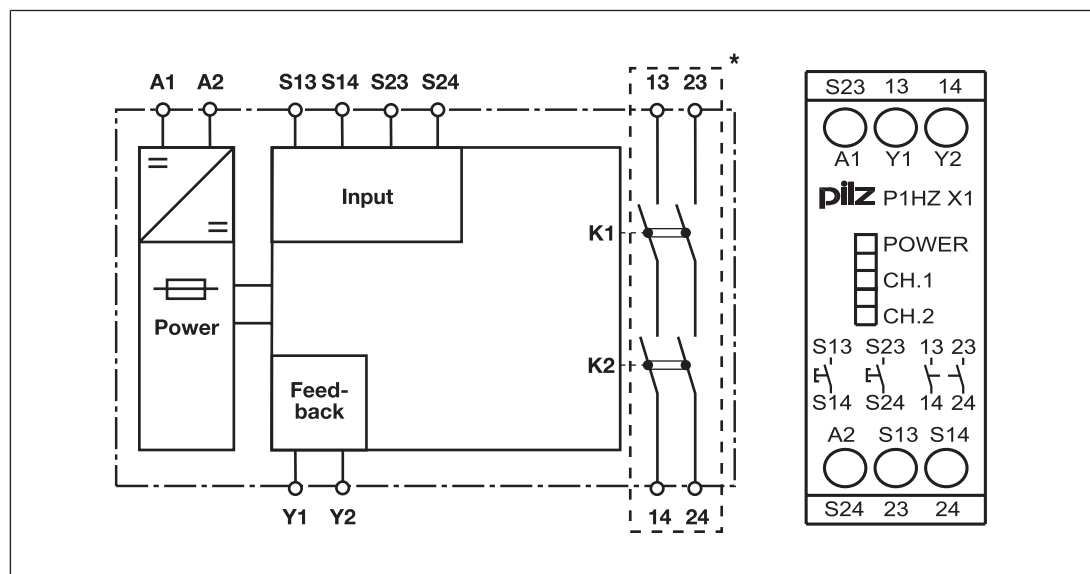
- ▶ Positive-guided relay outputs:
 - 2 safety contacts (N/O), instantaneous
- ▶ Connection options for:
 - 2 control elements (pushbuttons)
- ▶ LED display for:
 - Supply voltage
 - Switch status of the safety contacts

Safety features

The two-hand control relay meets the following safety requirements:

- ▶ The two-hand control relay prevents the plant from being enabled in the following cases:
 - Power supply failure
 - Component failure
 - Short circuit on an input circuit
 - Coil defect
 - Open circuit
 - Earth fault
- ▶ In each on-off cycle, the output relays on the safety device are tested to ensure they open and close correctly

Block diagram/terminal configuration



*Insulation between the non-marked area and the relay contacts: Basic insulation (over-voltage category III), Protective separation (overvoltage category II)

Function Description

The two-hand control relay is activated by simultaneously operating the two operator elements (simultaneity see [Technical details \[12\]](#)). If one or both of the operator elements are released, the device interrupts the control command for the hazardous movement. The device is ready for operation when the supply voltage is applied and the feedback loop Y1-Y2 is closed. The "POWER" LED lights up.

- ▶ Both operator elements are operated within the simultaneity:
 - Safety contacts 13-14 and 23-24 close, the device is active.
 - LEDs "CH1" and "CH2" will light.
- ▶ One operator element is released following simultaneous operation:
 - Safety contacts 13-14 and 23-24 are opened
 - The LED "CH1" or "CH2" goes out.
- ▶ To activate the device again, both operator elements have to be released and then operated again within the simultaneity.

Operating modes

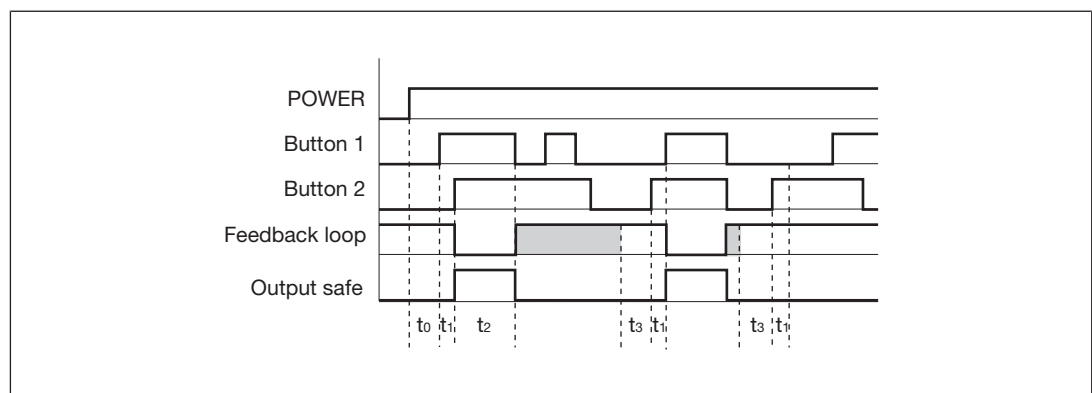
- ▶ Dual-channel operation with detection of shorts across contacts: Redundant input circuit, P1HZ X1 detects
 - earth faults in the start and input circuit,
 - short circuits in the input circuit,
 - shorts across contacts in the input circuit.



NOTICE

The device does not recognise short circuits or shorts across contacts in the feedback loop. Take suitable measures, such as fault exclusion through protected or separate installation.

Timing diagram



Legend

- ▶ POWER: Supply voltage
- ▶ Button 1/Button 2: Pushbutton in the input circuit

- ▶ Feedback loop: Feedback loop
- ▶ Output safe: Safety contacts
- ▶ t_0 : Recovery time after power on
- ▶ t_1 : Simultaneity, channel 1 and 2
- ▶ t_2 : Operating cycle ended through pushbutton 1 or 2
- ▶ t_3 : Feedback loop must be closed before the pushbutton is operated (recovery time)

Shaded area: State irrelevant

Installation



NOTICE

Protection against manipulation

Protect the product from unauthorised access.

- ▶ The unit should be installed in a control cabinet with a protection type of at least IP54.
- ▶ Use the notch on the rear of the unit to attach it to a DIN rail (35 mm).
- ▶ When installed vertically: secure the unit by using a fixing element (e.g. retaining bracket or end angle).



WARNING!

Loss of the safety function due to too short distance of the operator elements to the hazardous area!

The distance of the two-hand control relay to the nearest hazardous area must be large enough so that if one of the operator elements is released, the hazardous movement is interrupted before the operator reaches the hazardous area or can reach into the hazardous area. You must maintain the minimum distance in accordance with EN ISO 13855.

Depending on the application, serious injury or death may result.

Wiring

Please note:

- ▶ Information given in the "[Technical details](#) [ 12]" must be followed.
- ▶ The outputs 13-14, 23-24 are safety contacts.
- ▶ To prevent contact welding, a fuse should be connected before the output contacts (see [Technical details](#) [ 12]).
- ▶ Fit the input terminal block of the control cabinet with additional terminals for the supply voltage.

- Calculation of the max. cable length $l_{\max}$ in the input circuit:

$$l_{\max} = \frac{R_{l\max}}{R_l / \text{km}}$$

$R_{l\max}$ = max. overall cable resistance (see [Technical details](#) [12])

R_l / km = cable resistance/km

- Use copper wiring with a temperature stability of 60/75 °C.
- To prevent EMC interferences (particularly common-mode interferences) the measures described in EN 60204-1 must be executed. This includes the separate routing of cables of the control circuits (input, start and feedback loop) from other cables for energy transmission or the shielding of cables, for example.
- The supply voltage must be switched off with the operating energy of the machine.
- Adequate protection circuit must be provided on all output contacts with capacitive and inductive loads.
- Do not switch low currents using contacts that have been used previously with high currents.
- The power supply must comply with the regulations for extra low voltages with protective electrical separation (SELV, PELV) in accordance with VDE 0100, Part 410.

Preparing for operation

Supply voltage	AC	DC
Input circuit	Single-channel	Dual-channel
Two-hand pushbuttons with detection of shorts across contacts		
Feedback loop		
Contacts from external contactors		

Legend

- S1/S2: Two-hand pushbuttons

Operation



NOTICE

The safety functions should be checked after initial commissioning and each time the plant/machine is changed. The safety functions may only be checked by qualified personnel.

Status indicators

LEDs indicate the status and errors during operation:



LED on



POWER

Supply voltage is present and E-STOP pushbutton not operated.



CH.1

Safety contacts of channel 1 are closed.



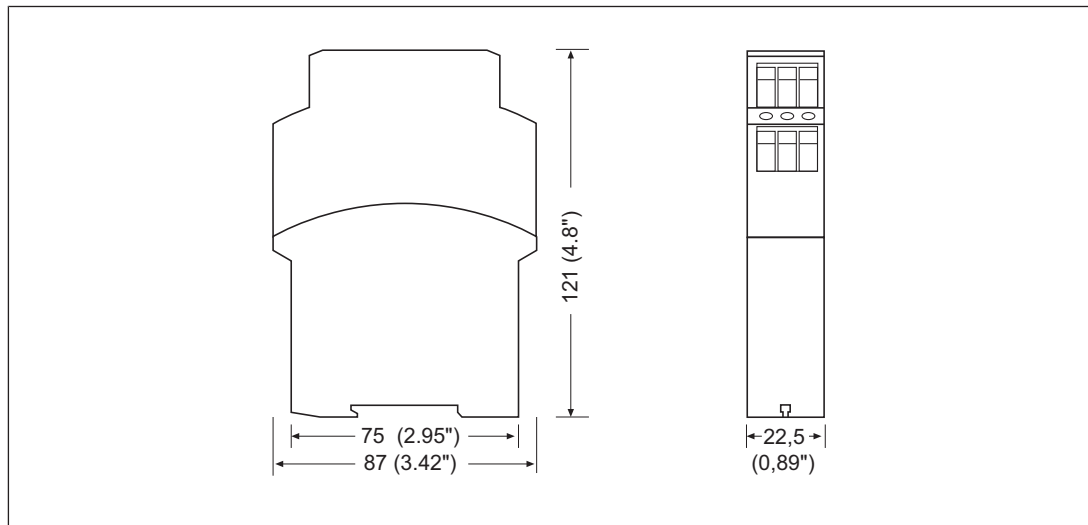
CH.2

Safety contacts of channel 2 are closed.

Faults – Interference

- ▶ **Earth fault:** When in accordance with EN 60204 T 9.4.3.1 the phase L (-) of the supply voltage is connected to the earth potential, earth faults are detected. In case of earth faults in the input circuit or feedback loop, the internal supply voltage fails and the safety contacts open or they will not be closed in the following start. Once the cause of the respective fault has been removed and the supply voltage is switched off for approx. 1 minute, the device is ready for operation again.
- ▶ **Contact malfunctions:** If the contacts have welded, reactivation will not be possible after the input circuit has opened.

Dimensions in mm



Technical details

Where standards are undated, the 2022-09 valid editions apply.

General

Certifications **CCC, CE, EAC, TÜV, UKCA, cULus Listed**

Electrical data

Supply voltage	
Voltage	24 V
Kind	DC
Voltage tolerance	-15 %/+10 %
Output of external power supply (DC)	2 W
Residual ripple DC	10 %
Duty cycle	100 %
Current at	
N/O contact	10 mA
Max. overall cable resistance R _{lmax} per input circuit	14 Ohm
External unit fuse protection F1 min.	1 A
External unit fuse protection F1 max.	Max. conductor cross section
Two-hand control relay type	
in accordance with the standard	EN ISO 13851
Type	III A

Inputs

Quantity	2
Voltage at	
Input circuit DC	24 V
Feedback loop DC	24 V
Current at	
Feedback loop DC	40 mA

Relay outputs

Number of output contacts

Safety contacts (N/O), instantaneous **2**Max. short circuit current I_K **1 kA**

Utilisation category

in accordance with the standard **EN 60947-4-1**

Utilisation category of safety contacts

AC1 at **240 V**Min. current **0,01 A**Max. current **6 A**Max. power **1500 VA**DC1 at **24 V**Min. current **0,01 A**Max. current **6 A**Max. power **150 W**

Utilisation category

in accordance with the standard **EN 60947-5-1**

Utilisation category of safety contacts

AC15 at **230 V**Max. current **5 A**DC13 (6 cycles/min) at **24 V**Max. current **2,5 A**

Utilisation category in accordance with UL

Voltage **240 V AC G. P.**with current **6 A**Voltage **24 V DC Resistive**with current **6 A**Pilot Duty **C300, R300**

External contact fuse protection, safety contacts

in accordance with the standard **EN 60947-5-1**Max. melting integral **240 A²s**Blow-out fuse, quick **6 A**Blow-out fuse, slow **4 A**Blow-out fuse, gG **6 A**Circuit breaker 24V AC/DC, characteristic B/C **4 A**Conventional thermal current **6 A**Contact material **AgSnO₂ + 0,2µ Au****Times**Delay-on de-energisation (response time t_A in accordance with EN ISO 13851)N/O contact **15 ms**Recovery time **150 ms**Simultaneity, channel 1 and 2 max. **500 ms****Environmental data**Climatic suitability **EN 60068-2-78**

Environmental data

Ambient temperature	
Temperature range	-25 - 55 °C
Storage temperature	
Temperature range	-40 - 85 °C
Climatic suitability	
Humidity	93 % r. h. at 40 °C
Condensation during operation	Not permitted
EMC	EN 60947-5-1, EN 61000-6-2
Vibration	
in accordance with the standard	EN 60068-2-6
Frequency	10 - 55 Hz
Amplitude	0,35 mm
Airgap creepage	
in accordance with the standard	EN 60947-1
Overvoltage category	III / II
Pollution degree	2
Rated insulation voltage	250 V
Rated impulse withstand voltage	4 kV
Protection type	
Housing	IP40
Terminals	IP20
Mounting area (e.g. control cabinet)	IP54

Mechanical data

Mounting position	Any
Mechanical life	10,000,000 cycles
Material	
Bottom	PPO UL 94 V1
Front	ABS UL 94 V0
Top	PPO UL 94 V1
Connection type	Screw terminal
Mounting type	Fixed
Conductor cross section with screw terminals	
1 core flexible	0,2 - 4 mm², 24 - 10 AWG
2 core with the same cross section, flexible with crimp connectors, no plastic sleeve	0,2 - 2,5 mm², 24 - 14 AWG
2 core with the same cross section, flexible without crimp connectors or with TWIN crimp connectors	0,2 - 2,5 mm², 24 - 14 AWG
Torque setting with screw terminals	0,5 Nm
Stripping length with screw terminals	6 mm
Dimensions	
Height	87 mm
Width	22,5 mm
Depth	121 mm
Weight	200 g

Safety characteristic data



NOTICE

You must comply with the safety characteristic data in order to achieve the required safety level for your plant/machine.

Operating mode	EN ISO 13849-1: 2023	EN ISO 13849-1: 2023	EN IEC 62061 SIL CL/max. SIL	EN IEC 62061 61508 PFH [1/h]	EN/IEC 61511 61508 SIL	EN/IEC 61511 61508 PFD	EN ISO 13849-1: 2023 T_M [year]
–	PL c	Cat. 1	SIL 1	8,53E-08	SIL 1	7,27E-03	20

Explanatory notes for the safety-related characteristic data:

- T_M is the maximum mission time in accordance with EN ISO 13849-1. The value also applies as the retest interval in accordance with EN IEC 61508-6 and EN IEC 61511 and as the proof test interval and mission time in accordance with EN IEC 62061.

All the units used within a safety function must be considered when calculating the safety characteristic data.



INFORMATION

A safety function's SIL/PL values are **not** identical to the SIL/PL values of the products used and may differ from these.

Supplementary data



CAUTION!

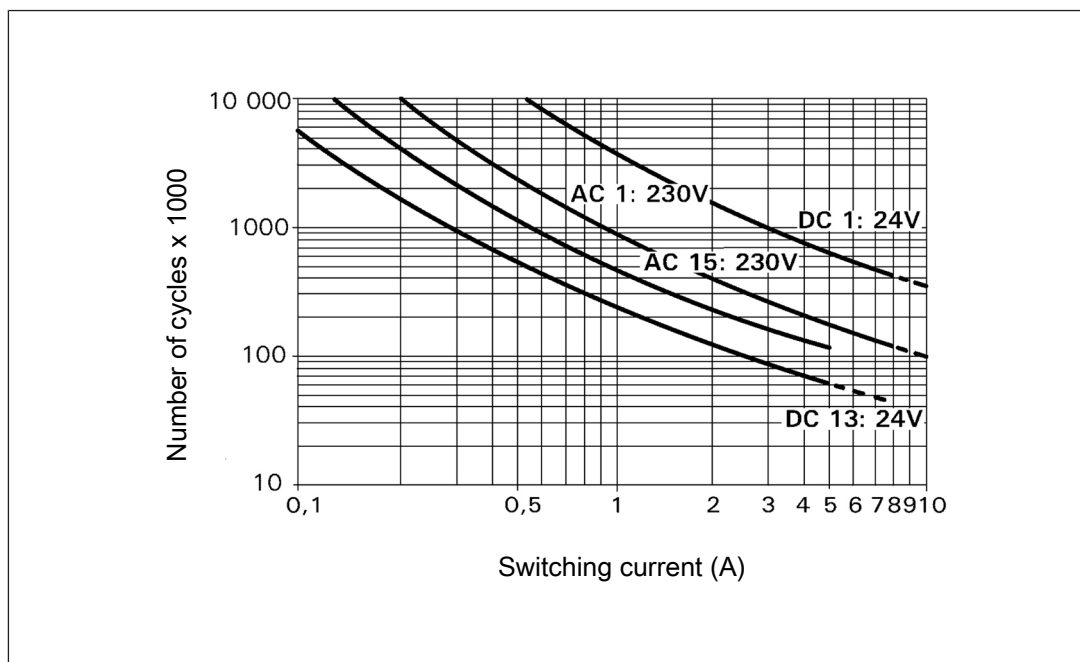
It is essential to consider the relay's service life graphs. The relay outputs' safety-related characteristic data is only valid if the values in the service life graphs are met.

The PFH value depends on the switch frequency and the load of the relay output.

If the service life graphs are not accessible, the stated PFH value can be used irrespective of the switch frequency and the load, as the PFH value already considers the relay's B10d value as well as the failure rates of the other components.

Service life graph

The service life graphs indicate the number of cycles from which failures due to wear must be expected. The wear is mainly caused by the electrical load; the mechanical load is negligible.



Example

- ▶ Inductive load: 0.2 A
- ▶ Utilisation category: AC15
- ▶ Contact service life: 4 000 000 cycles

Provided the application to be implemented requires fewer than 4 000 000 cycles, the PFH value (see Technical details) can be used in the calculation.

To increase the service life, sufficient spark suppression must be provided on all output contacts. With capacitive loads, any power surges that occur must be noted. With DC contactors, use flywheel diodes for spark suppression.

Order reference

Product type	Features	Connection type	Product ID
P1HZ X1	24 VDC	Screw terminals	774360

EU/EC declaration of conformity

These products meet the requirements of the directive 2006/42/EC on machinery up to and including 19 January 2027, and the EU regulation 2023/1230 of the European Parliament and of the Council from 20 January 2027. The full EU and EC declaration of conformity is available to download at www.pilz.com/manuals.

Authorised representative: Pilz GmbH & Co. KG, Felix-Wankel-Str. 2, 73760 Ostfildern, Germany

UKCA-Declaration of Conformity

These products comply with following UK legislation: Supply of Machinery (Safety) Regulation 2008.

The complete UKCA Declaration of Conformity is available on the Internet at www.pilz.com/manuals.

Representative: Pilz Automation Technology, Pilz House, Little Colliers Field,
Corby, Northamptonshire, NN18 8TJ United Kingdom, eMail: mail@pilz.co.uk

Support

Technical support is available from Pilz round the clock.

Americas

Brazil

+55 11 97569-2804

Canada

+1 888 315 7459

Mexico

+52 55 5572 1300

USA (toll-free)

+1 877-PILZUSA (745-9872)

Asia

China

+86 400-088-3566

Japan

+81 45 471-2281

South Korea

+82 31 778 3390

Australia and Oceania

Australia

+61 3 95600621

New Zealand

+64 9 6345350

Europe

Austria

+43 1 7986263-444

Belgium, Luxembourg

+32 9 3217570

France

+33 3 88104003

Germany

+49 711 3409-444

Ireland

+353 21 4804983

Italy, Malta

+39 0362 1826711

Scandinavia

+45 74436332

Spain

+34 938497433

Switzerland

+41 62 88979-32

The Netherlands

+31 347 320477

Türkiye

+90 216 5775552

United Kingdom

+44 1536 460866

You can reach our international hotline on:

+49 711 3409-222

support@pilz.com

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You can reach us at: www.pilz.com/psirt

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Headquarters: Pilz GmbH & Co. KG, Felix-Wankel-Straße 2, 73760 Ostfildern, Germany
Telephone: +49 711 3409-0, E-Mail: info@pilz.com, Internet: www.pilz.com

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